Made in USA
Made with Hardwood Plywood
Quick Lead Times
Custom Sizes
Prefinishing Available
Assembly Hardware

3061 Verona Ave
Buford, Ga 30518

(800) 992-6426  (770) 932-0640

Please call for more information or visit www.gahwd.com
Georgia Hardwoods 32mm Euro Closet System

The Euro 32mm Closet System uses a standard 32mm on center hole pattern to facilitate the ease of installation.

All hardware is designed to mount in the 32mm on center spaced holes. This includes the hinges for doors, drawer slides and most closet storage accessories like shoe racks, valet rods and basket systems.

The front row of holes are machined 37mm on center from the front edge. This is the depth required for hinge plates and drawer box hardware. The back holes are machine in 32mm increments to align with closet hardware. See page C11 for back hole locations.

All parts (hanging partitions, panels, cleats, toe kicks and shelves) are machined from 3/4” thick stock.

Drawer boxes are made from 1/2” thick solid wood.
The Holes for shelves - “Line Boring”

The secret to the 32mm Closet System is the Line Boring. These holes are drilled when the part is machined. These holes are the key to allowing quick and easy installation of the storage system.

All holes are 5mm in diameter.
All holes are in 32mm increments (vertically and horizontally)

All hardware is designed to mount in the 32mm on center spaced holes. The back hole locations are also aligned to allow for easy installation of drawer slides and most closet storage accessories like shoe racks, valet rods and basket systems.

The first hole is machined 9.5mm from the bottom and top edge. This allows the fixed shelf to align with the bottom or top of the closet unit for a seamless look. In order to keep this alignment, all available vertical panel heights are based on 32mm increments and are listed on page C11. Choose the closest measurement for the desired height.

All fixed shelves align with the center of the holes used. Adjustable shelves sit on top of the shelf pins. Optional notching is available to conceal for spoon shelf pins and help secure the adjustable shelf in unit.
Closet Assembly Hardware

The hardware used to assemble 32mm closet systems is manufactured to take full advantage of the pre-drilled 5mm holes.

Locking shelves and other fixed components such as toe kicks, corner shelves and hutch tops use cam locks and dowels to securely assemble each unit. Shown in the diagram, the dowel screws directly into a 5mm hole. The cam lock fits into a pre-drilled hole and then attaches to the dowel with a turn of a screwdriver.

When fixed shelves share a center partition, it is necessary to use the DU870 dowel. This double sided dowel passes through the shared partition allowing the fixed shelves to be secured on both sides of the partition. The DU870 uses the same cam locks shown above.

If a fixed shelf shares the same hole as an adjustable shelf on a thru hole partition, it is necessary to use a DU426 dowel to allow enough clearance for the shelf pin. The DU426 uses an expanding socket and only requires an 8.5mm deep hole.

Hanging partitions are mounted to the wall with a “Hanging Rail” and brackets. Each hanging rail is sold in 8’ lengths. Each hanging bracket is sold individually left and right. To cover the exposed rail and brackets, there are covers available that simply snap in place.

Adjustable shelves rest on shelf pins. The pins are 5mm diameter pegs designed to fit in all line bored holes. Available in packs of 100.
Drawer boxes can be made to work with side mount or bottom mount runners. When measuring for drawer slides, the width of the box needs to be smaller than the opening to accommodate the drawer slide hardware.

**White Epoxy 3/4 Extension Slide**
Deduct 1" from opening.

- H-FR402-350 - 14"
- H-FR302-400 - 16"
- H-FR302-450 - 18"
- H-FR302-500 - 20"
- H-FR302-550 - 22"

**Side Mount Full Extension**
Deduct 1" from opening.

- Accuride 75lb
  - AC-C3732 10"-24"
- Accuride 100lb
  - AC-C3832 6"-28"
- Accuride EZ Close
  - AC-C3832EC 14"-28"

**Undermount Full Extension Slide**
Deduct 5/8" on 1/2" thick drawer boxes. Deduct 3/8" on 5/8" thick drawer boxes.

- Accuride EZ Close
  - AC-3132 12"-28"
- Hettich Quadro
  - H-QIW21 9", 12", 15", 19", 21"

*Drawer boxes must be these exact depths*

Hinges are manufactured to use the 5mm line boring system with special euro style frameless mount plates. These plates have 32mm on center mounting holes. When ordering doors, this 32mm alignment needs to be accounted for when having the doors pre-bored for hinges. Available in Hettich® or Blum® boring patterns, refer to page 8 for more information.

Choosing the correct hinge is determined by the overlay required for the doors.

- Doors that don’t share a partition: Follow the Frameless Full Overlay model. Choose a hinge opening angle and a 0mm offset plate.
- Doors that share a partition: Follow the Frameless Half Overlay model. Choose a hinge opening angle and a 1.5mm offset plate for a reveal of 3mm, or 3mm offset for a reveal of 6mm.

**Inset Doors:**
Follow the Frameless Inset model. Use the 110° hinge and a 0mm plate.

### Frameless Full Overlay

<table>
<thead>
<tr>
<th>Distance (D)</th>
<th>Side</th>
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<th>Door</th>
<th>Cup distance C</th>
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<td>H-IMAT-WING-5E</td>
<td>With Euroscrew</td>
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Available in Push In, Screw On and Fix.
Partitions

Hanging Partitions / End Panels (LEP, REP, TEP)

Hanging partitions have a notch for the hanging rail in the back plus holes to mount the hanging bracket. On hanging partitions the front face and bottom are edge banded. Standard depths for most all closets is 12” or 14”. The most common heights are 24”, 36”, 48”, 72”, 84” and 96”. Each size is rounded to the nearest metric equivalent to align for the 32mm system. Each hanging partition is available as a left, right or through hole. Custom sizes are available. Refer to chart on C11 for available vertical panel sizes.

Part Numbers:
LEP - Left End Panel
REP - Right End Panel
TEP - Through End Panel

Popular Sizes and their actual height

<table>
<thead>
<tr>
<th>Depths</th>
<th>Heights</th>
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<tbody>
<tr>
<td>303mm (11.9291”)</td>
<td>595mm (23.4252”)</td>
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<tr>
<td>355mm (13.9763”)</td>
<td>915mm (36.0236”)</td>
</tr>
<tr>
<td>404mm (15.9055”)</td>
<td>1203mm (47.6322”)</td>
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<tr>
<td>457mm (17.9133”)</td>
<td>1811mm (71.2992”)</td>
</tr>
<tr>
<td></td>
<td>2131mm (83.8976”)</td>
</tr>
<tr>
<td></td>
<td>2419mm (95.2362”)</td>
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For additional sizes, refer to the Vertical Panel reference on page C11.

Upright Partitions (LUP, RUP, TUP)

Upright partitions do not have a notch at the top or the 2 - 5mm holes for mounting the hanging bracket. On uprights, only the face is edge banded. These partitions are for full length closets from floor to desired height. These units attach to the wall typically with a cleat mounted on the top back. Most common heights are 84” for 8’ ceilings and 96” for 9’ ceilings. Each hanging partition is available as a left, right or through hole.

Part Numbers:
LUP - Left Upright Panel
RUP - Right Upright Panel
TUP - Through Upright Panel

Popular Sizes and their actual height

<table>
<thead>
<tr>
<th>Depths</th>
<th>Heights</th>
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<tr>
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<td>2131mm (83.8976”)</td>
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<tr>
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<td>2419mm (95.2362”)</td>
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<tr>
<td>404mm (15.9055”)</td>
<td></td>
</tr>
<tr>
<td>457mm (17.9133”)</td>
<td></td>
</tr>
</tbody>
</table>

For additional sizes, refer to Vertical Panel reference on page C11.
Adjustable Shelves (SHA)
Adjustable shelves allow the shelves to be moved to the customer’s desired position. Edge banded on 1 long side along with the grain direction. Available in 6 standard sizes for each depth. Shelf depth is the same as the partition/upright depth. Custom sizes are available as well as full length shelf stock for cut to size applications.

Standard Sizes:
- 12” (303mm)
- 18” (457mm)
- 24” (609mm)
- 30” (762mm)
- 36” (914mm)
- 42” (1066mm)
- 96” (2438mm) Cut to length

Part Number:
- SHA - Shelf Adjustable

Depths:
- 303mm (11.9291”)
- 355mm (13.9763”)
- 404mm (15.9055”)
- 457mm (17.9133”)

Fixed Shelves (SHF)
Fixed shelves, or “Locking Shelves”, are used to secure uprights or partitions with a cam lock to the shelf. Fixed shelves add the strength and stability to both standing and hanging closet systems. The shelves have 4 holes machined in line with the line bored holes on the uprights. These holes accept the VB connectors shown on page 4. Edge banded on 1 long side along with the grain direction. Custom sizes are available.

Standard Sizes:
- 12” (303mm)
- 18” (457mm)
- 24” (609mm)
- 30” (762mm)
- 36” (914mm)
- 42” (1066mm)
- 96” (2438mm) Cut to length

Part Number:
- SHF - Shelf Fixed

Depths:
- 303mm (11.9291”)
- 355mm (13.9763”)
- 404mm (15.9055”)
- 457mm (17.9133”)

Top Cleats / Toe Kicks (TOC, TOK)
Top cleats are used to fasten uprights to the closet wall. Top Cleats are needed only if hanging rail is not used. Top Cleats are 96mm tall and are available in the same standard sizes as the shelves. All Top Cleats are edge banded 1 long side. Custom sizes are available.

Standard Sizes:
- 96mm (3-3/4”) Height x Shelf Width

Part Number:
- TOC - Top Cleat

Toe Kicks are filler strips between the bottom of the closet system and the bottom fixed shelf. Each Toe Kick is machined with a locking cam to secure it to the two uprights. All Toe Kicks are 64mm tall and are available in the same standard sizes as the shelves. Custom sizes are available.

Standard Sizes:
- 64mm (2-1/2”) Height x Shelf Width

Part Number:
- TOK - Toe Kick
Hutch (HUL, HUR, HUT)

Hutches are systems incorporated into the closet system to allow for drawers. Available in 2 different depths, the 14/20 has a 14” upper depth and a 20” lower depth. The 18/24 has an 18” upper depth and a 24” lower depth. Hutches require a fixed shelf located at the top and bottom of the drawer box stack and the top of the unit.

The Hutch system can be configured for different height drawer boxes. The drawer boxes and drawer fronts are sold separately. When ordering, please consider the type of drawer slide to determine the correct width. See page C5 for more information on drawer slides and C9 for drawer box measurements.

Sizes Available:
14/20” x 96” (2419mm)
18/24” x 96” (2419mm)
20” = 508mm 24” = 609mm

Part Numbers:
HUL - Hutch End Panel Left
HUR - Hutch End Panel Right
HUT - Hutch Through Panel

Hutch Shelves (HSA, HSF)

Hutches require a fixed top, middle and bottom shelf. The middle and bottom fixed shelf are specific to the depth of the hutch chosen. Each shelf is bored with 6 cam locks. The fixed top shelf and upper adjustable shelves are the standard shelves on pg C7.

Hutch Bottom Fixed Shelves:
For 20” (508mm) or 24” (609mm)
12” (304mm)
18” (457mm)
24” (609mm)
30” (762mm)
Part Number:
HSF - Hutch Shelf Fixed

Adjustable shelves can replace the drawer boxes in the bottom of the hutch if preferred. Notching to conceal spoon shelf pins is available.

Hutch Bottom Adjustable Shelves:
For 20” (508mm) or 24” (609mm)
12” (304mm)
18” (457mm)
24” (609mm)
30” (762mm)
Part Number:
HSA - Hutch Shelf Adjustable
Hutch

Hutch drawer box options.

3 Drawer:
1 - 4” high drawer
2 - 8” high drawers

Drawer fronts:
1 - Width x 6-13/16”h
2 - Width x 13-3/4”h
* Width = See Chart

4 Drawer:
3 - 4” high drawers
1 - 8” high drawer

Drawer fronts:
3 - Width x 6-13/16”h
1 - Width x 13-3/4”h
* Width = See Chart

5 Drawer:
5 - 4” high drawers

Drawer fronts:
5 - Width x 6-13/16”h
* Width = See Chart

Drawer Depths:
14/20 Hutch
Drawers are 18” deep for side mount and under mount slides. See chart below for widths.

18/24 Hutch
Drawers are 22” deep for side mount and 21” deep for under mount slides. See chart below for widths.

<table>
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<tr>
<th>Shelf Width</th>
<th>12”</th>
<th>18”</th>
<th>24”</th>
<th>30”</th>
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<tr>
<td>Drawer front</td>
<td>13-1/2”</td>
<td>19-1/2”</td>
<td>25-1/2”</td>
<td>31-1/2”</td>
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</table>

| Epoxy Slide | 11” | 17” | 23” | 29” |
| Side Mount | 11” | 17” | 23” | 29” |
| Undermount 1/2” | 11-3/8” | 17-3/8” | 23-3/8” | 29-3/8” |
Corner Shelf

Corner shelves help utilize all available closet space. Available in a radiused or square corner, either adjustable or fixed. Corner shelves require an additional partition to support the back edge of the shelf. All corner shelves are 30” x 30” and are available for 12”, 14” and 18” uprights. Grain direction is always toward the side with the notch. Cam locks shown for location reference and are machined on the bottom of the shelves.

Adjustable Corner Shelves (CRA, CSA)

12” Adjustable Radius
12” Adjustable Square

14” Adjustable Radius
14” Adjustable Square

18” Adjustable Radius
18” Adjustable Square

Part Numbers:
CRA - Corner Shelf Radius Adjustable
CSA - Corner Shelf Square Adjustable

Fixed Corner Shelves (CRFL, CRFR, CSFL, CSFR)

Left / Right Determined by the wall the corner upright/partitions is mounted to.

12” Fixed Radius
12” Fixed Square

14” Fixed Radius
14” Fixed Square

18” Fixed Radius
18” Fixed Square

Part Numbers:
CRFL - Corner Shelf Radius Fixed Left
CRFR - Corner Shelf Radius Fixed Right
CSFL - Corner Shelf Square Fixed Left
CSFR - Corner Shelf Radius Fixed Right
**Vertical Panel Sizes**

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*Red* are most popular sizes

**Vertical Panel Depths**

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<td>20&quot;</td>
<td>508mm</td>
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<td>24&quot;</td>
<td>609mm</td>
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**Shelf Depths**

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</tr>
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</tbody>
</table>

**Shelf Widths** (Rounded)

<table>
<thead>
<tr>
<th>12&quot;</th>
<th>303mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>14&quot;</td>
<td>355mm</td>
</tr>
<tr>
<td>16&quot;</td>
<td>404mm</td>
</tr>
<tr>
<td>18&quot;</td>
<td>457mm</td>
</tr>
<tr>
<td>20&quot;</td>
<td>508mm</td>
</tr>
<tr>
<td>24&quot;</td>
<td>609mm</td>
</tr>
<tr>
<td>26&quot;</td>
<td>660mm</td>
</tr>
<tr>
<td>28&quot;</td>
<td>711mm</td>
</tr>
<tr>
<td>30&quot;</td>
<td>762mm</td>
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<tr>
<td>32&quot;</td>
<td>812mm</td>
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<tr>
<td>34&quot;</td>
<td>863mm</td>
</tr>
<tr>
<td>36&quot;</td>
<td>914mm</td>
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<tr>
<td>38&quot;</td>
<td>965mm</td>
</tr>
<tr>
<td>40&quot;</td>
<td>1016mm</td>
</tr>
<tr>
<td>42&quot;</td>
<td>1066mm</td>
</tr>
<tr>
<td>48&quot;</td>
<td>1219mm</td>
</tr>
</tbody>
</table>

**Line Bore Hole Locations**

<table>
<thead>
<tr>
<th>Shelf Depth</th>
<th>Front Hole</th>
<th>Back Hole</th>
</tr>
</thead>
<tbody>
<tr>
<td>280mm or less</td>
<td>37mm</td>
<td>37mm from back edge</td>
</tr>
<tr>
<td>281mm - 381mm</td>
<td>37mm</td>
<td>261mm from front edge</td>
</tr>
<tr>
<td>382mm - 457mm</td>
<td>37mm</td>
<td>357mm from front edge</td>
</tr>
<tr>
<td>458mm - 604mm</td>
<td>37mm</td>
<td>421mm from front edge</td>
</tr>
<tr>
<td>605mm or more</td>
<td>37mm</td>
<td>37mm from back edge</td>
</tr>
</tbody>
</table>
Prefinishing

Prefinished Closets

Georgia Hardwoods has 22 standard colors and 4 glazes. Below are the colors and species used to match the color. These colors are only available on the specified species.

Maple

- Apricot
- Barley
- Candlelight
- Chocolate Pear
- Crimson
- Cumberland
- Espresso
- Russet
- Sandalwood
- Scandia
- Wheat

Cherry

- Autumn Moca
- Medium Red Cherry
- North Hampton
- Port Orange
- Summer Flame
- Lauren Mahog

Paint/Glaze

- Antique white paint
- Beige paint
- Bright white paint
- Shutter white paint
- Black paint
- Van Dyke Glaze
- Black Glaze
- Coco Glaze
- White Glaze

Color Matching

Occasionally customers will order one of our standard cherry wood colors on a less expensive species such as maple or poplar. Please note that due to the different characteristics of cherry, the stain will not look the same on other species. Colors ordered on a different species will be considered a custom match and are subject to a matching fee.

Any colors other than our standards are considered custom matches. Customers must supply us with a sample to match. All custom color matches require that the customer approve our match before any finishing begins. Please allow for a longer lead time on custom colors due to the matching and approval process. There is a one-time $75.00 charge for custom colors. There will be no additional charges if you order the same color again for future jobs or add on orders.

Stain techniques

Wiping is sprayed on and wiped off. Pigment is absorbed in the end grain of the panels and rails causing it to be darker than the rest of the door.

Toners are sprayed on after a wiping stain has been applied and are not wiped off. Some colors cannot be achieved with wipe stain alone and require toning. As more toner is used, the wood grain becomes less visible.

Spray NGR dye stains are sprayed on with no wiping. NGR stains do not penetrate into the pores and end grain which will give a more uniform look, but this process will also cause the light to reflect differently than wipe stains which will make the color appear to change at different angles. NGR stains cannot be applied to doors with deep profiles (shaker style doors, applied molding doors or mitered doors with deep profiles) without leaving a light halo effect in the crevasse. The darker the color the more noticeable the halo. We do not recommend using NGR colors on these styles of doors.
## Closet Parts

### Quote Only

**Customer/Account #:**  
**Job/PO #:**  
**Phone:**  
**Fax:**  
**Email:**  
**Sales Rep:**

---

**Allow 1-2 Days for Delivery**  
**$300 Minimum for Delivery**

### Maple Colors (Matched on Maple)
- Apricot  
- Barley  
- Chocolate Pear  
- Crimson  
- Cumberland  
- Expresso

### Cherry Colors (Matched on Cherry)
- Autumn Mocha  
- Lauren Mahogany  
- Med. Red Cherry  
- North Hampton Cherry  
- Port Orange  
- Summer Flame

### Oak Colors
- English Oak  
- Solar Oak  
- Ant White  
- Shutter White  
- Beige  
- Black  
- Bright White  
- Cocoa  
- White  
- Van Dyke Brown  
- Black

### Paint Colors
- Clear Only  
- Other / Custom Match

### Glazes
- Clear Only  
- Other / Custom Match

#### Wood Species:
- Maple  
- Birch  
- Cherry  
- Mahogany  
- Pine

#### Edgebanding:
- Matching  
- Other __________

#### Drawerboxes:
- 1" Deduct (Side Mount)  
- 3/8" Deduct (Undermount)  
- 5/8" Deduct (Undermount)

### Doors/Drawerfronts:
- Door Style: ____________
- Panel Profile: PP-__
- Edge Profile: OE-__
- Stile/Rail Profile: ____________

#### Hinge Boring:
- Blum 4.5mm + Dowel  
- Blum 2.5mm + Dowel  
- Hettich + Dowel  
- 35mm No Dowel

#### Finger Pulls:
- FP-10  
- FP-20

### Qty | Part | Width | Height (mm) | Depth (mm) | Notes
---|---|---|---|---|---
1 | LUP | 2419 | 339 | | This is for a 14" left upright 96" tall.

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**Total Parts:**

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4/18/12  
4/18/12  
Download at www.gahwd.com/docs  
CONFIRMATIONS NOT RETURNED WITHIN 24 HOURS WILL BE CONSIDERED CORRECT.