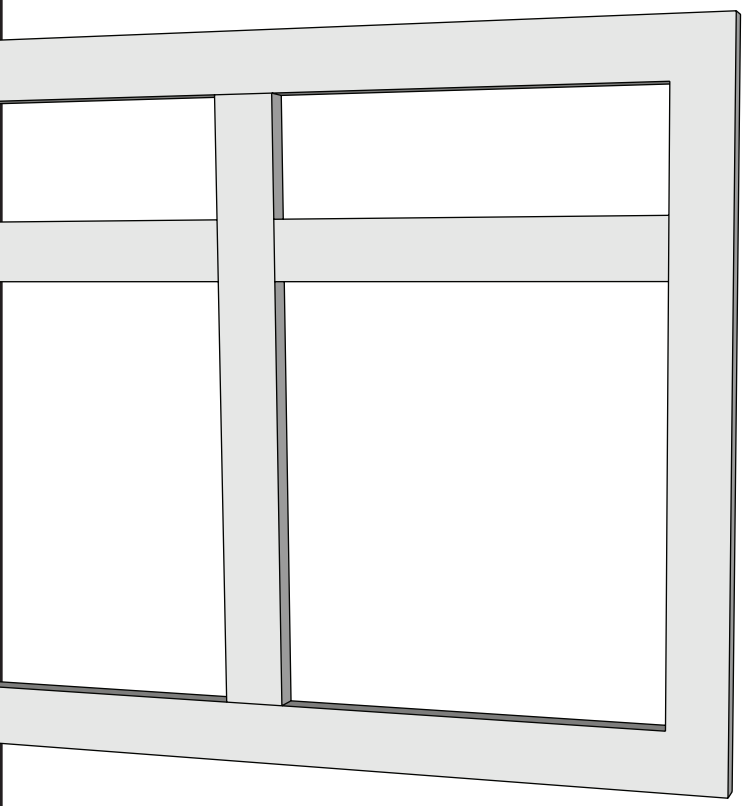
Face Frames



- Made in USA
- Solid Hardwood Construction
- Quick Lead Times
- Pocket Screw Assembled
- Prefinishing Available
- Raw Stock Available

Georgia
Hardwoods Inc

3061 Verona Ave
Buford, Ga 30518

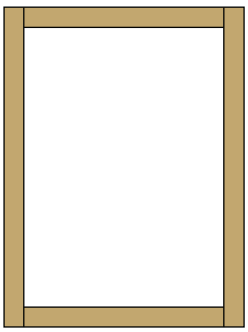
(800) 992-6426 ▪ (770) 932-0640

Please call for more information or visit
www.gahwd.com

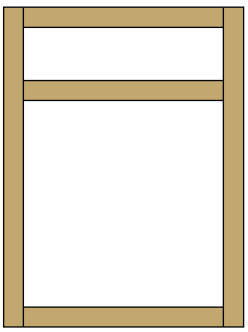
Face Frame Designs

Assembled Face Frames

These are the designs for the most popular assembled face frames. Available in any specie with any width frame stock. Prices are per square inch of raw frame stock material plus a charge per opening. Standard face frames are 1-1/2" unless otherwise noted. You can fax non-standard drawings to the doorshop at 678-546-6426 or cad files or drawings can be emailed to doorshop@gahwd.com.



FF-11



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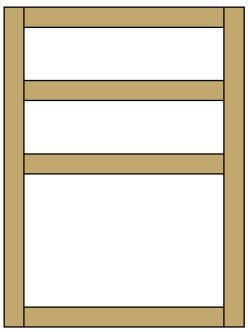
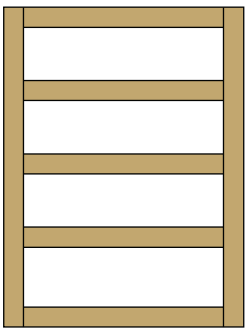


FF-33



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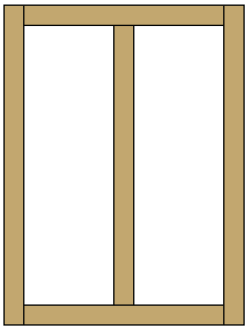

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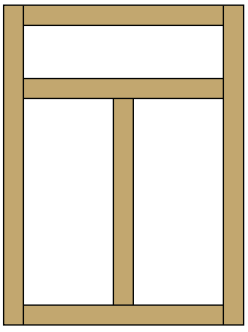

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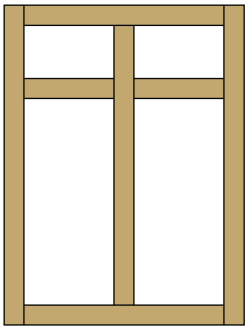

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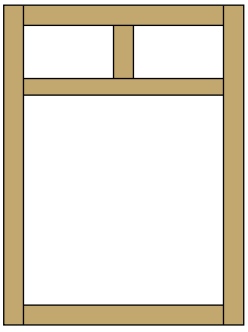
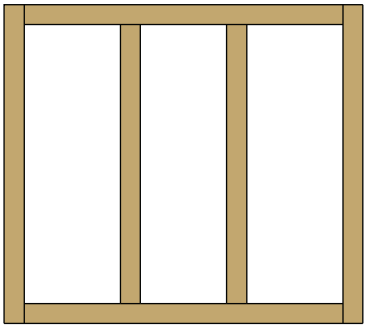


FF-32B



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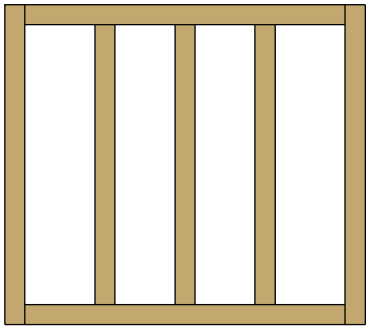
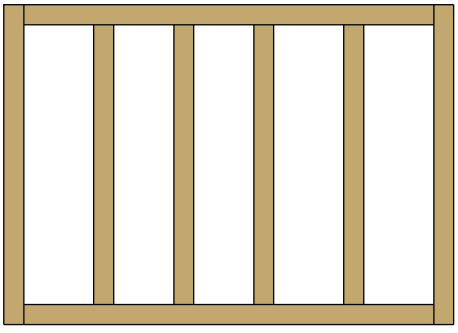
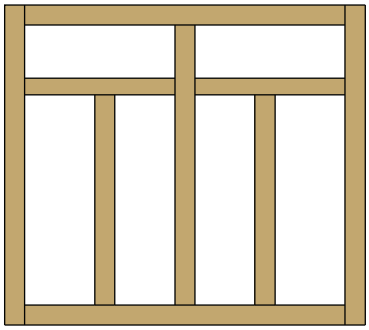


FF-41

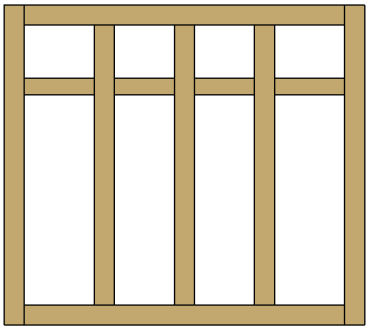


FF-51

Face Frame Designs



FF-62B



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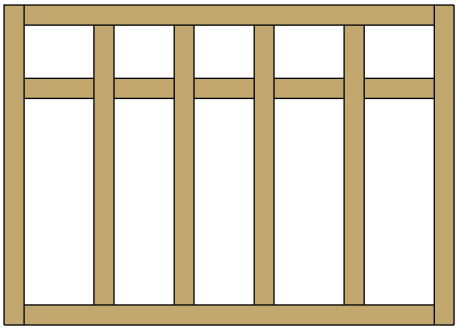
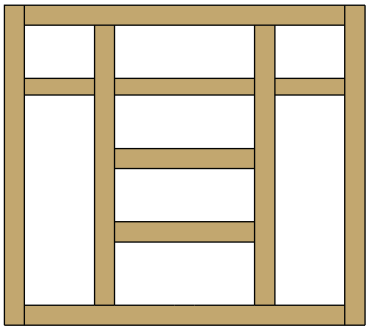
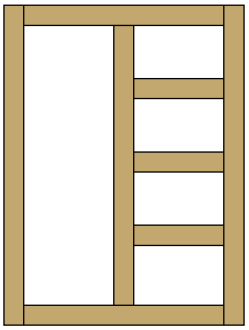


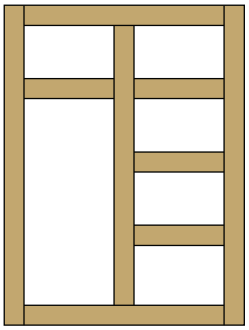
FF-102



FF-73



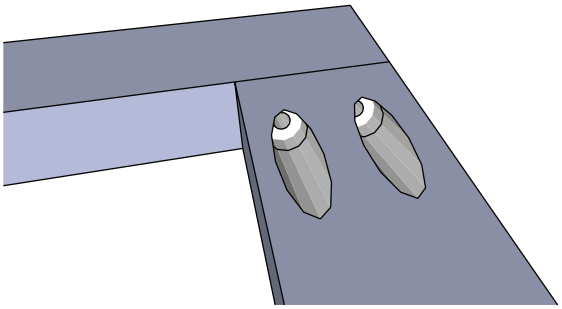
FF-43L
FF-43R (not shown)



FF-53L
FF-53R (not shown)

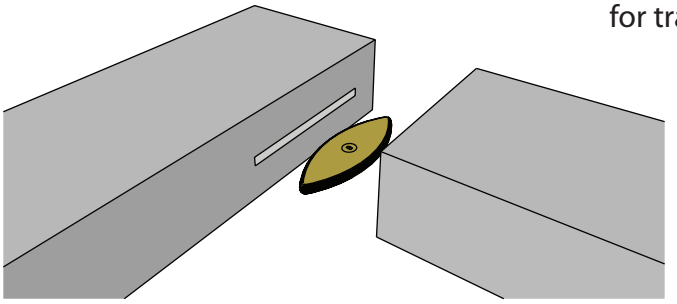
Face Frame Assembly

Pocket Screw Joinery



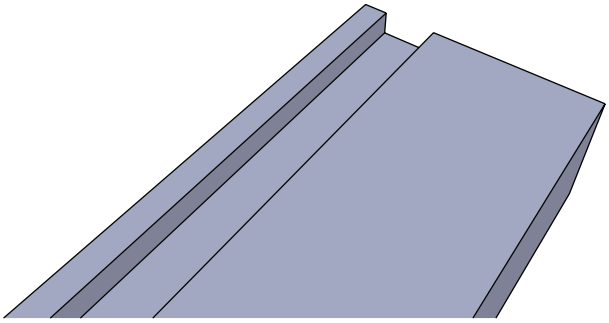
The default method of face frame joinery is by pocket screwing the frames together. Each joint is glued and secured together using pocket face frame screws. This joint is the strongest and fastest assembly method. Pocket screws may not be used on face frames that have rabbet groves or dado grooves for side walls and bottom panels. All joints will receive 2 screws, parts less than 1-1/2" will only receive 1 screw per joint.

Biscuit Joinery



An alternative to pocket screws is the use of biscuits. Biscuits are used when dado or rabbeted face frames do not allow enough clearance for pocket screws. Customers can also request biscuit joinery rather than pocket screws for traditional face frames. A surcharge of $1.00 per joint and requires an additional 1-2 day lead time.

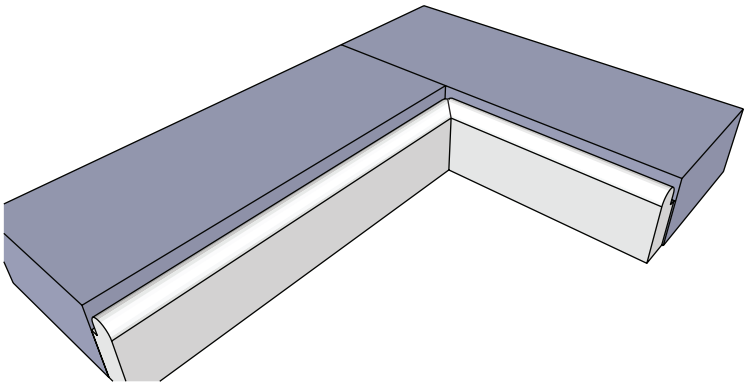
Dado Notching



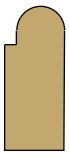
Optional dado or rabbet notching available for cabinets that recess the side or bottom panels. The customer must supply the width, depth and location of each dado or rabbet. Additional charge of $.10 per lineal inch for dados or rabbets. Biscuit joinery may be required when requesting dado notching.

Georgia Hardwoods Inc □ 800-992-6426 □ www.gahwd.com □ Fax: 678-546-6105

Beaded Face Frames

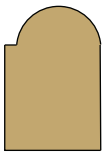


Applied beaded accents can be added to face frame openings. The applied moulding is sold seperately by the linear foot and and has an installation fee of $.10 per foot. Each applied moulding is available for 3/4" and 1" assembled face frames. Subtract moulding thickness for both width and height when ordering inset doors and drawer boxes.



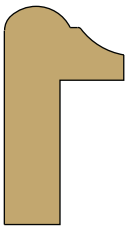
GH173 3/4"
GH173B 1"

Subtract inside width and height by .625".



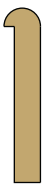
GH174 3/4"
GH174B 1"

Subtract inside width and height by 1".



GH3650 3/4"
GH3650B 1"

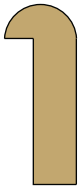
Subtract inside width and height by .58".



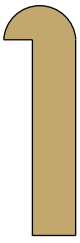
GH180A 3/4"

GH180B 1"

Subtract inside width and height by .270".



GH182A 3/4"

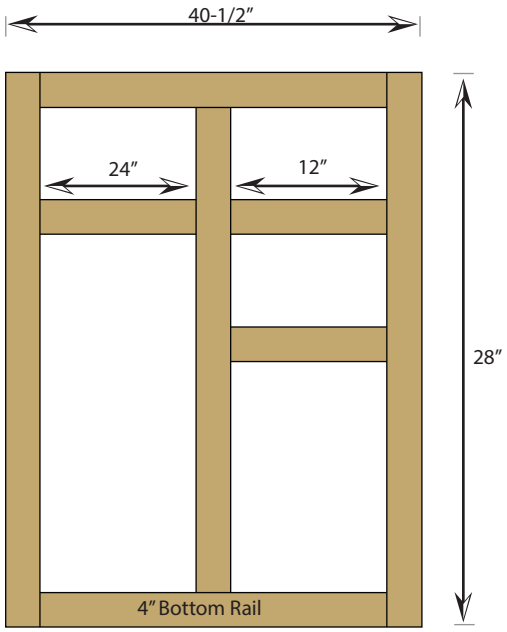


GH182B 1"

Subtract inside width and height by .460".

Face Frame Pricing

Face frames are priced by the total square inch of required faceplate material plus a charge per opening of $7.75. The example below shows how to calculate the total square inch of material required to build the face frame shown. This example uses a 4" bottom along with 1-1/2" rails. Each piece size is calculated into total Sqft. (.25 SqFt minimum per piece).



Based on Material costing $10.25 SqFt

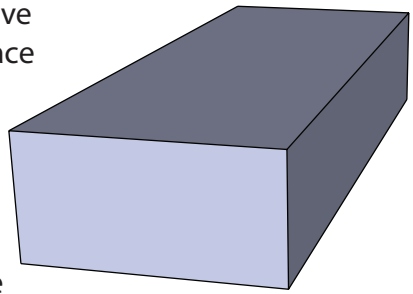
1pc 1-1/2" x 12"	=	18 SqIn	.25SqFt
1pc 1-1/2" x 12"	=	18 SqIn	.25SqFt
1pc 1-1/2" x 24"	=	36 SqIn	.25SqFt
1pc 1-1/2" x 28"	=	42 SqIn	.29SqFt
1pc 1-1/2" x 28"	=	42 SqIn	.29SqFt
1pc 1-1/2" x 22-1/2"	=	33.75 SqIn	.25SqFt
1pc 1-1/2" x 21"	=	21.5 SqIn	.25SqFt
1pc 1-1/2" x 37.5"	=	56.25 SqIn	.39SqFt
1pc 4" x 37.5"	=	148 SqIn	1.02SqFt
	=		3.24SqFt
5 Openings @ $7.75	=	$38.75	
Material 3.24 x $10.25	=	$33.21	
Total Cost	=	$71.96	

Specifications

A: Frames can be ordered within 1/16" with +/- of 1/32"
B: Frames are all built from FAS or Select & Better grade woods unless specified.
C: Frames are finish ready sanded up to 52" wide.
D: Frame stock wider than 6" may be manufactured from glued up stock.
E: Frames can be finished any color. Standard square foot finishing charges apply.
F: Standard rail size is 1-1/2"
G: Parts less than 1-1/2" wide will have 1 screw per joint
H: Dado or Rabbet grooves available at a charge of $.10 per lineal foot.
I: Biscuit joinery available upon request or when required by (H). $1.00 per joint
J: 0.25 Square foot minimum per frame piece.

Face Frame/ Gang Rip Stock

Raw Fame Material



For customers who want to build their own face frames and need to save time, Georgia Hardwoods can machine your blank face frame stock. Face Frame stock is run through our production moulders to produce a perfectly square piece of material that is ready for assembly. Also available is gang ripped stock where the stock is surfaced "Hit and Miss" to 15/16" or any other desired thickness. Gang ripped stock is passed through a saw only and is intended to blank the stock thicker than the finial machine process done by the customer. Both Face Plate stock and Grang Rip stock are sold by the linear foot.

Face Plate Stock

4/4 Rough- 3/4" Finished

FP-4Q-1-**	0.25-1" Wide stock
FP-4Q-2-**	1.01-2" Wide Stock
FP-4Q-3-**	2.01-3" Wide Stock
FP-4Q-4-**	3.01-4" Wide Stock
FP-4Q-5-**	4.01-5" Wide Stock
FP-4Q-6-**	5.01-6" Wide Stock
FP-4Q-7-**	6.01-7" Wide Stock
FP-4Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

5/4 Rough- 1" Finished

FP-5Q-1-**	0.25-1" Wide stock
FP-5Q-2-**	1.01-2" Wide Stock
FP-5Q-3-**	2.01-3" Wide Stock
FP-5Q-4-**	3.01-4" Wide Stock
FP-5Q-5-**	4.01-5" Wide Stock
FP-5Q-6-**	5.01-6" Wide Stock
FP-5Q-7-**	6.01-7" Wide Stock
FP-5Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

8/4 Rough- 1-3/4" Finished

FP-8Q-1-**	0.25-1" Wide stock
FP-8Q-2-**	1.01-2" Wide Stock
FP-8Q-3-**	2.01-3" Wide Stock
FP-8Q-4-**	3.01-4" Wide Stock
FP-8Q-5-**	4.01-5" Wide Stock
FP-8Q-6-**	5.01-6" Wide Stock
FP-8Q-7-**	6.01-7" Wide Stock
FP-8Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

Gang Rip Stock

4/4 Rough- 15/16" Blanked

GR-4Q-1-**	0.25-1" Wide stock
GR-4Q-2-**	1.01-2" Wide Stock
GR-4Q-3-**	2.01-3" Wide Stock
GR-4Q-4-**	3.01-4" Wide Stock
GR-4Q-5-**	4.01-5" Wide Stock
GR-4Q-6-**	5.01-6" Wide Stock
GR-4Q-7-**	6.01-7" Wide Stock
GR-4Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

5/4 Rough- 1-1/8" Blanked

GR-5Q-1-**	0.25-1" Wide stock
GR-5Q-2-**	1.01-2" Wide Stock
GR-5Q-3-**	2.01-3" Wide Stock
GR-5Q-4-**	3.01-4" Wide Stock
GR-5Q-5-**	4.01-5" Wide Stock
GR-5Q-6-**	5.01-6" Wide Stock
GR-5Q-7-**	6.01-7" Wide Stock
GR-5Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

8/4 Rough- 1-7/8" Blanked

GR-8Q-1-**	0.25-1" Wide stock
GR-8Q-2-**	1.01-2" Wide Stock
GR-8Q-3-**	2.01-3" Wide Stock
GR-8Q-4-**	3.01-4" Wide Stock
GR-8Q-5-**	4.01-5" Wide Stock
GR-8Q-6-**	5.01-6" Wide Stock
GR-8Q-7-**	6.01-7" Wide Stock
GR-8Q-8-**	7.01-8" Wide Stock

Sizes larger than 8" are priced as slabs.

Warranty

Wood is a material formed by nature, not man, and must be handled as such. Climate, light, rainfall and minerals in the soil all create diverse grain and color patterns that make every tree unique. The infinite variety in color, grain, and texture are what give wood its natural character and are not considered defects. We guarantee our face frames to be free from defect in material and workmanship for one year from the ship date. Our warranty covers only the replacement of defective products manufactured by Georgia Hardwoods. Georgia Hardwoods will not be liable for costs related to travel expenses, installation, finishing or labor to remove and install new products. This warranty does not apply to damages resulting from improper handling, alterations made to our face frames, or inappropriate storage, and does not cover any product used or installed in connection with our products. Our liability is limited to the net invoice price of defective face frames only. No other warranties are implied or expressed.

Natural wood will expand and contract with changes in the climate. This natural phenomenon can have a negative effect on wood face frames that are left unfinished. Our face frames are constructed to allow for proper wood movement, however we strongly advise that the face frames be stored in an area that has controlled humidity and be sealed and top coated on all sides within seven days. Sealing and top coating wood face frames will slow down the moisture absorption from humid conditions and greatly reduces the chances of warping and cracking problems that are seen in face frames that are left unfinished. Georgia Hardwoods will not be liable for problems with face frames that have been left unfinished for more than one week after delivery. All warranties are voided for any face frames, raw or finished, that have been stored or installed in an area without controlled humidity. Georgia Hardwoods will not warranty issues that could have been prevented, such as improper surface preparation before finishing. Our face frames are sanded to180 grit and are ready to accept most finishes; however some specialized finishes may require additional preparation. Application of finish materials implies that the face frames are accepted as suitable for the finish you have selected. If in doubt, test the finish on one of the face frames before finishing the entire job. Most customers finish our face frames right out of the box , however it is recommended that you lightly sponge sand your face frames with the same grit you sanded your cabinets to remove any burnish marks or scratches that may occurred from handling during packaging or shipping. If unfinished face frames are replaced at no charge, Georgia Hardwoods will not be liable for finishing costs.

REASONABLE TREATMENT REQUIREMENTS:

- Face Frames are not to be stored in freshly plastered or damp work sites.
- Face Frames are to be sealed with equal coats of finish on both sides, and all edges within one week from delivery in order to minimize moisture absorption.
- Face Frames are not to be exposed to excessive moisture, heat, cold, drastic swings in humidity, dryness, sunlight, abrasive cleaners or solvents. Wood face frames should never be left on a construction site that is open to the elements.
- Wood face frames should be kept in a humidity controlled environment through all seasons. Due to normal wood movement, stile and rail joints may open slightly during a regular heating and cooling cycle. This is normal and is not subject to no charge replacement.
- If needed, clean face frames with a damp cloth followed by a dry towel. Do not use a wet sponge. Avoid excessive moisture and do not leave moisture standing on face frames. Do not let water run into the rail grooves.

Warranty

Contact information:
Georgia Hardwoods Inc.
3061 Verona Ave.
Buford, Ga. 30518
800-992-6426
770-932-7643 door sales fax
678-546-6105 doorshop office fax

Email: doorshop@gahwd.com
Website: www.gahwd.com

Production scheduling and confirmations
Order confirmations are normally faxed but can be emailed if requested. There are three dates on our confirmations. Order Date, Due Date and Pre-Finish Due: The Order Date is the date the quote or order was entered. The day the order is placed is not counted as a production day. The Due Date is the date the doors (unfinished) are scheduled to complete in the shop. The Pre-Finish Due date is the date that pre-finished orders are scheduled to complete.

We do our best to produce your order by these dates but completion dates are not guaranteed and may vary due to unforeseen events or order volume. The scheduled due dates are the estimated dates the orders are to complete and not necessarily the dates they will ship out or arrive at your shop. Depending on how the doors are to be shipped please allow another 1-2 days for packaging and cure times for pre-finished doors. Be sure to allow enough time for delivery when scheduling time in your shop or installation.

We will accommodate rush orders when we can. Depending on the type of door requested or the workload in the shop at the time of the request, we may not be able to rush your order. We believe that all customers orders are equally important and therefore a rush order will not be taken if it will cause a delay of production for other existing orders. If we are able to accept a rush order there will be a 30% up charge for any order shipped in less time than our regular lead time. There will be a 50% up charge for rushes in 3 days or less. Lead times for complex styles (non-standard rails, multiple panels, radiuses, etc…) will not be confirmed until all details are supplied. Rush confirmation dates are manufacturing times only. You need to specify if you need expedited shipping as well.

Order Confirmations
In order to produce orders on schedule, most orders will go into production in less than 24 hours after confirmations are signed. Any changes made after that time will be subject to extra charges. If we are not able to rework the parts to accommodate changes you will be responsible for the cost of the original parts plus the price of the new changes.

Due to material, shipping and energy costs, list prices can change without notice. If you need a current list price sheet please contact your sales representative. Quotes are honored for 30 days. Georgia Hardwoods reserves the right to pass along surcharges from suppliers resulting from energy or fuel related increases.

Shipping

Shipping
Orders that meet the minimum amount are delivered at no charge on our trucks within our regular delivery area. Contact your sales representative for details. Orders outside of our delivery range are shipped LTL or UPS. There is a $.15 per square foot handling/ packaging charge on all orders.

LTL orders shipped in the southeastern states that total $2,000 or more are shipped without freight charges but with a $35.00 packaging material/crate charge.

LTL orders less than $2,000 are charged a percentage which includes the packaging material/crate charge. Shipping charges for orders totaling less than $2,000 are calculated by the percentages below:

- 0-$900 are charged 15% ($135 or less)
- $900-$1,200 are charged 12% ($108 - $144)
- $1,200-$2,000 are charged 10% ($120-$200)

If multiple orders are shipped together to the same location, the total of all the orders can be combined to reach the $2,000 minimum for free shipping.

Individual quotes or orders that fall below the $2,000 minimum will be confirmed with the shipping charges added on each order based on the above percentages with the understanding that at the time of shipment we will consolidate all orders that are ready to ship and if the total orders exceed the $2,000 minimum, the shipping charges will be adjusted according to the rates listed above. Free freight only applies to door or drawer box orders not lumber or plywood.

Damage claims

- Be sure to inspect all packaging at the time of delivery. If there is no visible damage to the packaging note "Subject to inspection for internal damage" on the freight bill.
- If the packaging looks to be damaged even slightly, note it in detail on the freight bill. If the packaging looks to be compromised, it would be prudent, if at all possible, to open the crate and inspect the doors before the driver leaves. Note any visible damage on the freight bill.
- Notify Georgia Hardwoods immediately of any damage. Damaged products will be replaced as quickly as possible at no charge.
- Georgia Hardwoods will handle filing the damage claims. Please notify us as soon as possible. Claims must be filed with the carriers within 10 days. The carrier may require inspection of the damaged order. Please keep the doors in the original packaging until an onsite inspection is complete. The carrier may choose to pick-up the doors for inspection at their terminal or our facility.
- We do not guarantee the condition of any UPS shipments.

Georgia Hardwoods Inc
3061 Verona Ave • Buford, GA
(770) 932-0640 • (800) 992-6426
FAX (678) 546-6105

Customer/Acct#:_____
Job/PO:_____
Phone:_____
Fax:_____
Email:_____

FACE FRAMES

QUOTE ONLY ☐

Order: _____
Date: _____
Sales Rep: _____

ALLOW 1-2 DAYS FOR DELIVERY *$300 MINIMUM FOR DELIVERY* *circle* VAN LUM UPS CPU LTL

Stain Colors

_____Apricot
_____Barley
_____Chocolate Pear
_____Crimson
_____Cumberland
_____Expresso
_____ Russett
_____ Sandlewood
_____ Wheat
_____ Scandia
_____ Candlelight hard maple only

Paint Colors

_____ Ant White
_____ Shutter White
_____ Beige
_____ Black
_____ Bright White

Clear Coat

_____ Clear Only

Other/Custom Match SN#: _____

Inset Beading

☐ GH180
☐ GH182
☐ GH173
☐ GH174
☐ GH3650

Wood Species:

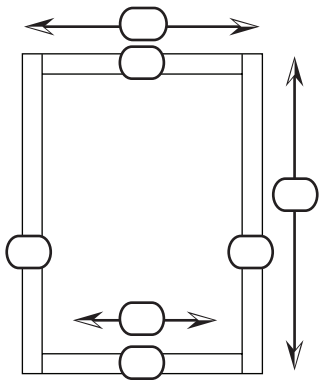
☐ Ash ☐ Cherry ☐ Hard ☐ Pine ☐ Red Oak ☐ White Oak
☐ Alder ☐ Hickory ☐ Mahogany ☐ Poplar ☐ Soft Maple ☐ Walnut

Specialty species quoted on price and availability
☐ Other_____

Thickness: ☐ 3/4" ☐ 1"

Jointery:

☐ Pocket Screws
☐ Biscuits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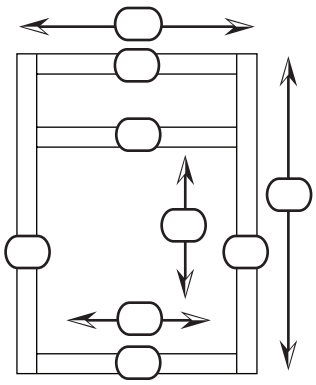
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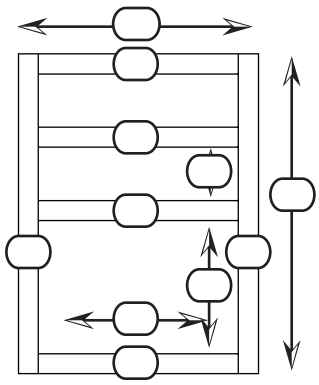
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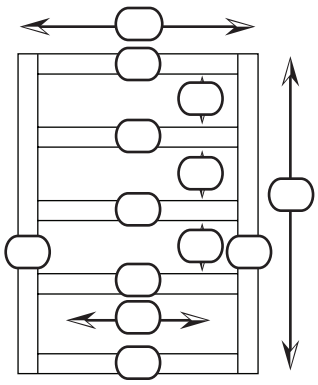
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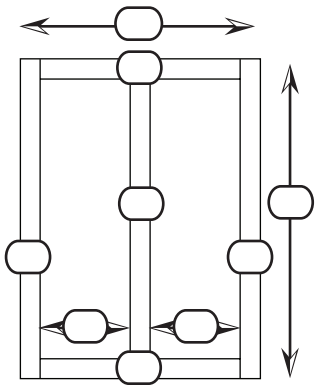
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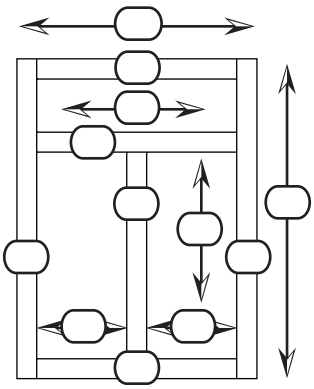
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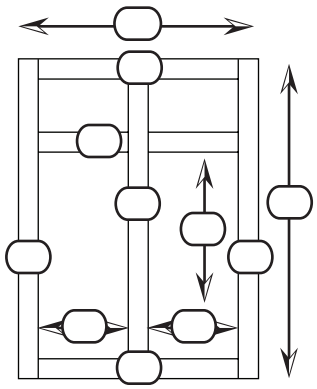
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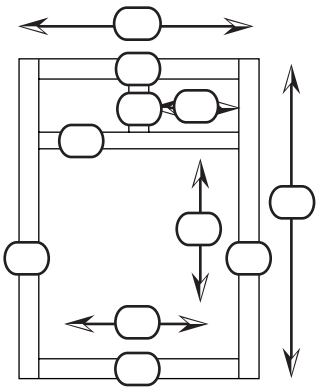
FF-32B

Faxed By: _____
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Fax Back to: (678) 546-6105

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Job/PO:_____
Phone:_____
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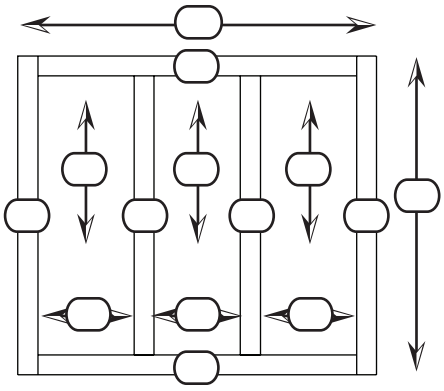
Email:_____

FACE FRAMES

QUOTE ONLY ☐

Order: _____
Date: _____
Sales Rep: _____



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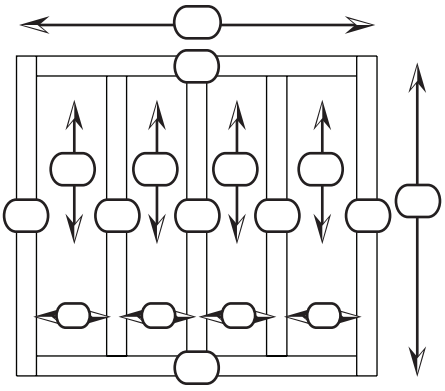

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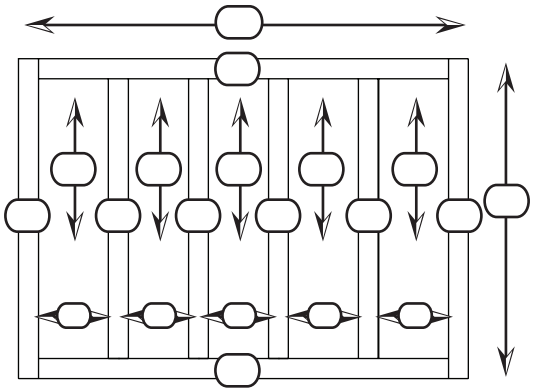

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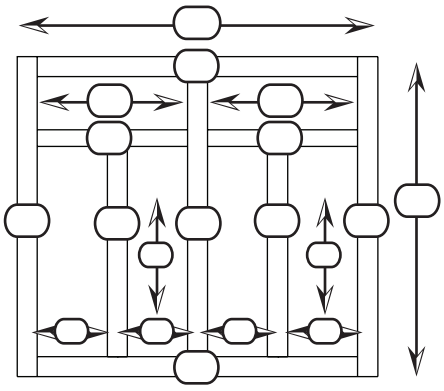

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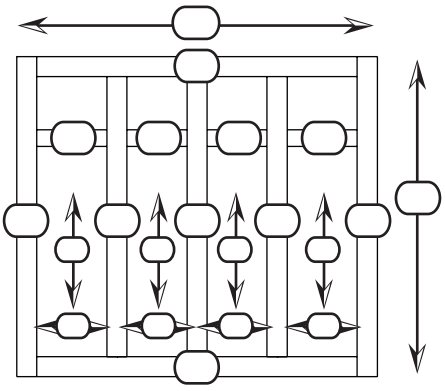

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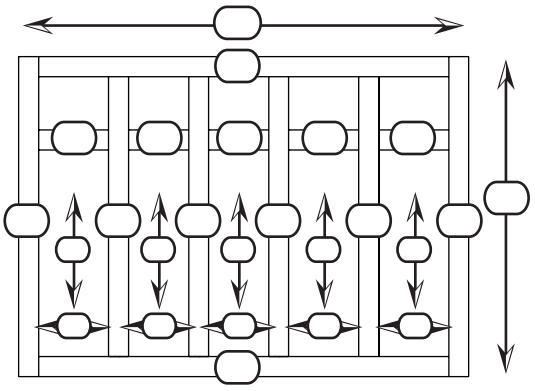

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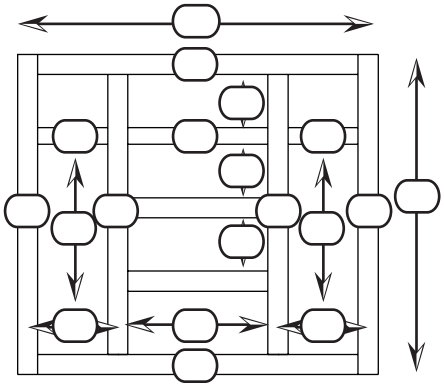

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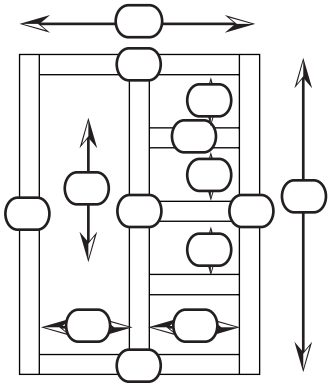
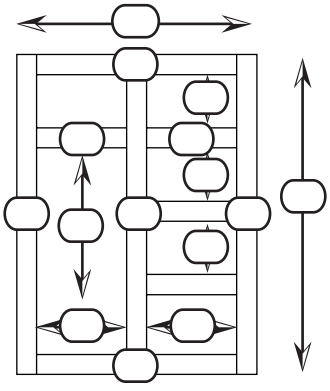


FF-43L
FF-43R (not shown)



FF-53L
FF-53R (not shown)

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