Wood Raised Panel Doors

- Made in USA
- Solid Hardwood Lumber
- Quick Lead Times
- Prefinishing Available
- Finish Ready Sanded
- CAD Files Available

Please call for more information or visit www.gahwd.com

Georgia Hardwoods Inc

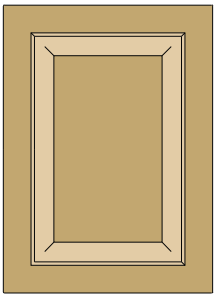
3061 Verona Ave
Buford, Ga 30518

(800) 992-6426 ▪ (770) 932-0640

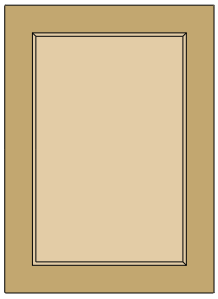
7/15/2026

Wood Raised Panel Cope and Stick

Williamsburg



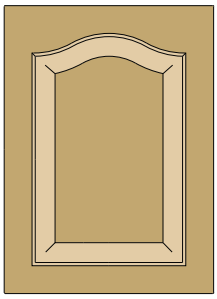
SRP
Class:110
Min Size: 9½x9½*



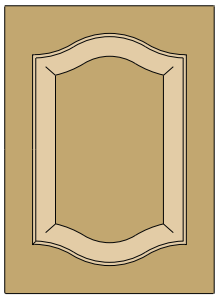
SDP
Class: 210
Min Size: 7x7*

* Minimum size based on PP*-150 panel profile sizes. Larger panel sizes will change minimum size requirements.

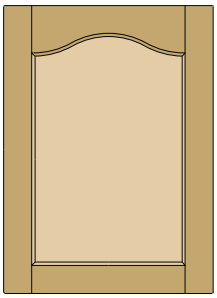
Yorktown



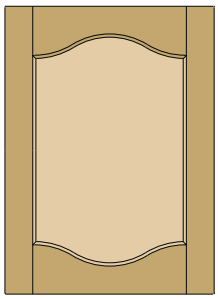
ARP
Class: 120
Min Size: 9½x11*



2ARP
Class: 130
Min Size: 9½x13*

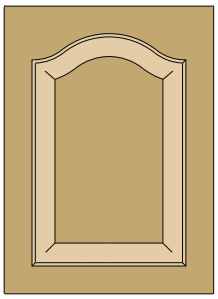


ADP
Class: 220
Min Size: 7x11*

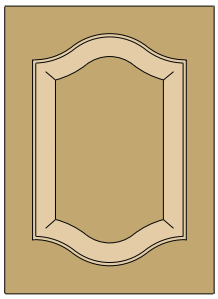


2ADP
Class: 230
Min Size: 7x13*

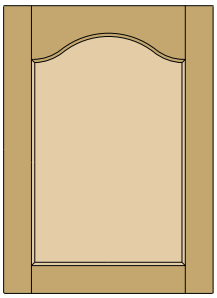
Jamestown



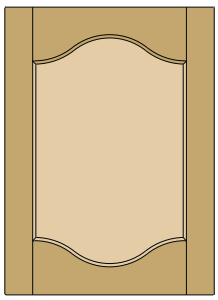
CRP
Class: 120
Min Size: 9½x11*



2CRP
Class: 130
Min Size: 9½x13*

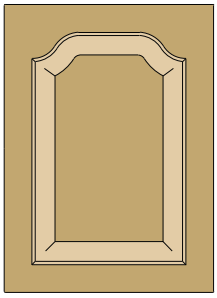


CDP
Class: 220
Min Size: 7x11*

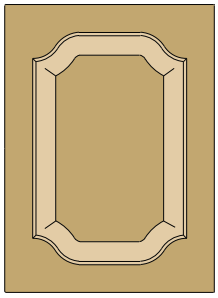


2CDP
Class: 230
Min Size: 7x13*

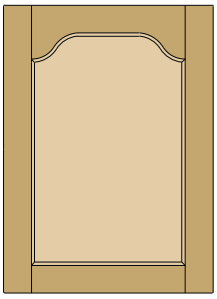
Monticello



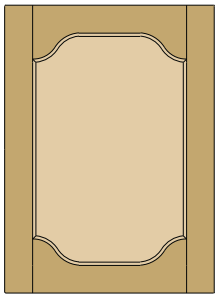
FRP
Class: 120
Min Size: 9½x11*



2FPR
Class: 130
Min Size: 9½x13*



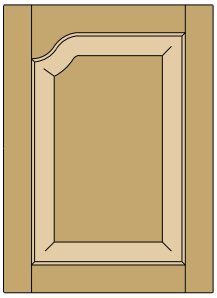
FDP
Class: 220
Min Size: 7x11*



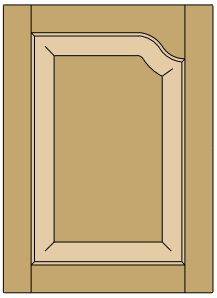
2FDP
Class: 230
Min Size: 11x11*

Wood Raised Panel Cope and Stick

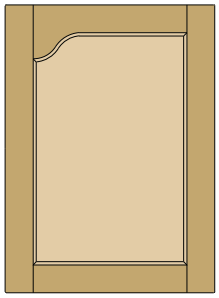
Linton



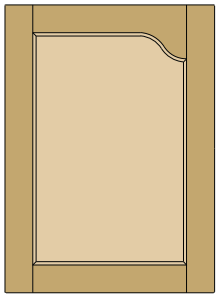
FRP-L
Class: 120
Min Size: 9½x10½*



FRP-R
Class: 120
Min Size: 9½x10½*

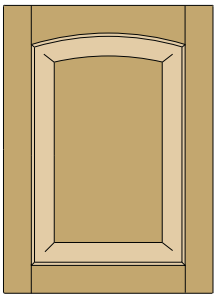


FDP-L
Class: 220
Min Size: 7x9½*

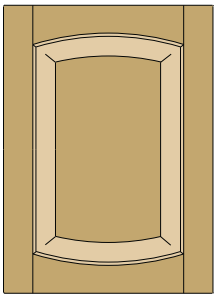


FDP-R
Class: 220
Min Size: 7x9½*

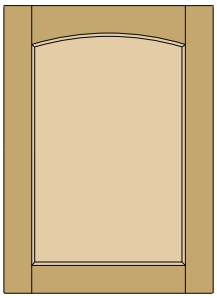
Concord



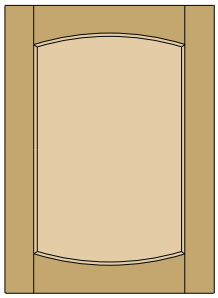
RRP
Class: 120
Min Size: 9½x10½*



2RRP
Class: 130
Min Size: 13x13*

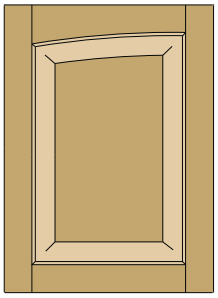


RDP
Class: 220
Min Size: 7x8*

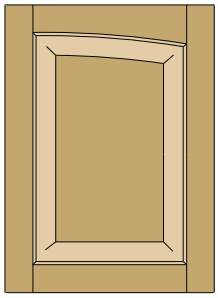


2RDP
Class: 230
Min Size: 7x11*

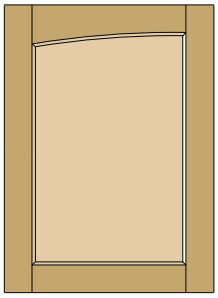
Welbury



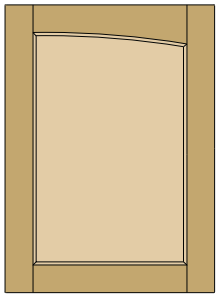
RRP-L
Class: 120
Min Size: 9½x10½*



RRP-R
Class: 120
Min Size: 9½x10½*

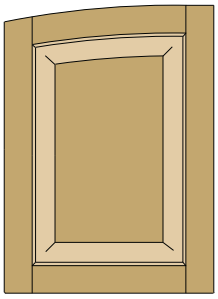


RDP-L
Class: 220
Min Size: 7x8*

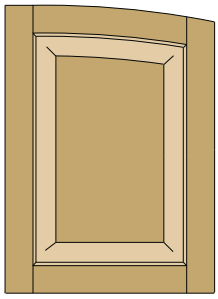


RDP-R
Class: 220
Min Size: 7x8*

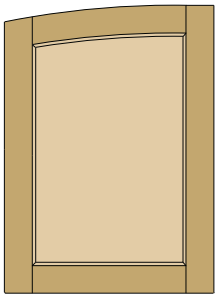
Marshaw



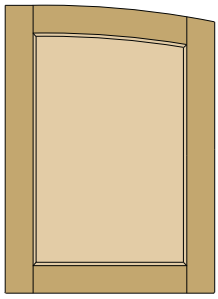
RRP-TL
Class: 140
Min Size: 9½x10½*



RRP-TR
Class: 140
Min Size: 9½x10½*



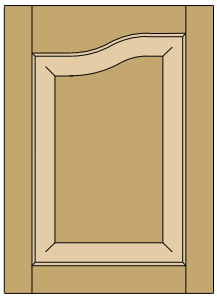
RDP-TL
Class: 240
Min Size: 7x8*



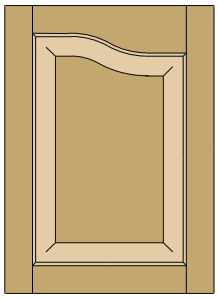
RDP-TR
Class: 240
Min Size: 7x8*

Wood Raised Panel Cope and Stick

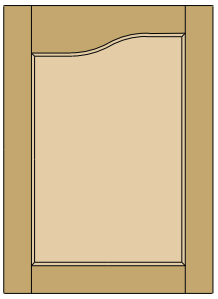
Whitby



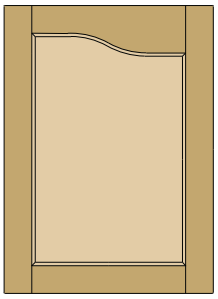
ARP-L
Class: 120
Min Size: 9½x10½*



ARP-R
Class: 120
Min Size: 9½x10½*

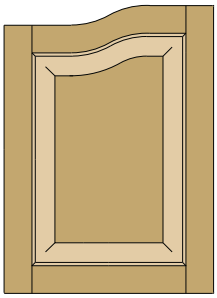


ADP-L
Class: 220
Min Size: 7x9½*

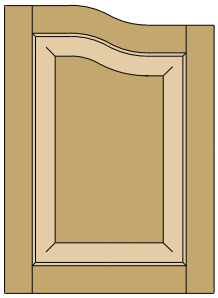


ADP-R
Class: 220
Min Size: 7x9½*

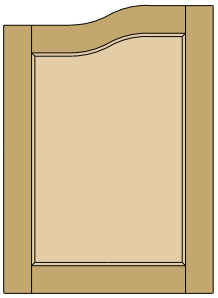
Derby



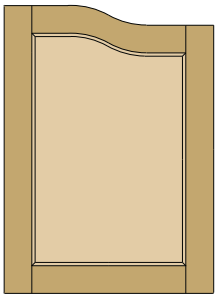
ARP-TL
Class: 130
Min Size: 9½x10½*



ARP-TR
Class: 130
Min Size: 9½x10½*

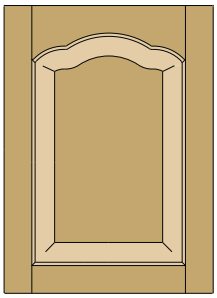


ADP-TL
Class: 230
Min Size: 7x9½*

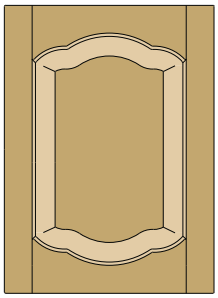


ADP-TR
Class: 230
Min Size: 7x9½*

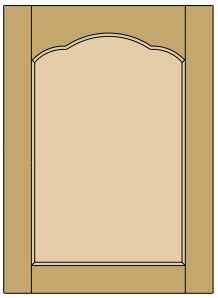
Warwick



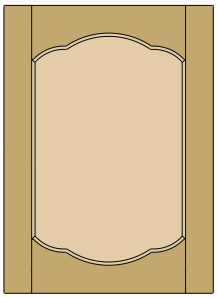
DAP
Class: 120
Min Size: 9½x11*



2DAP
Class: 130
Min Size: 9½x13*

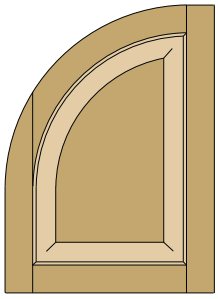


DDP
Class: 220
Min Size: 7x11*

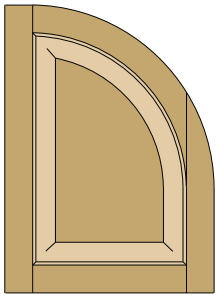


2DDP
Class: 230
Min Size: 7x13*

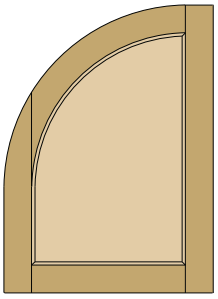
Abbey



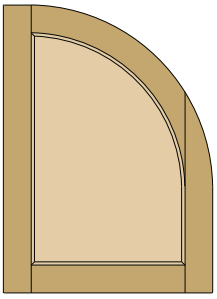
RQRP-L
Class: 140
Min Size: 12x12*



RQRP-L
Class: 140
Min Size: 12x12*



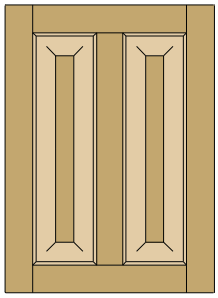
RQDP-L
Class: 240
Min Size: 12x12*



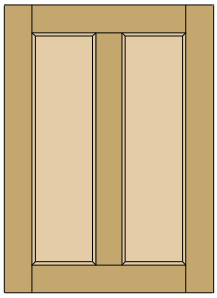
RQDP-R
Class: 240
Min Size: 12x12*

Wood Raised Panel Cope and Stick

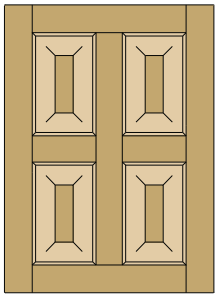
Multi Panel / End Panel / Wainscot Layout Designs



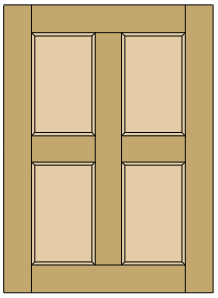
R21
Min Size: 14¾x8*



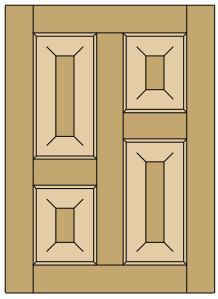
D21
Min Size: 12x6*



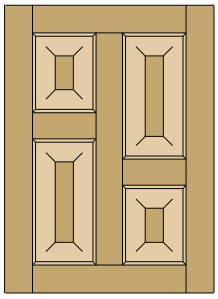
R42
Min Size: 14¾ x 14¾*



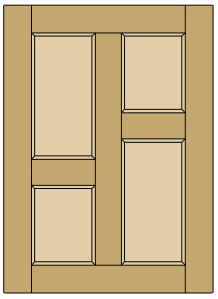
D42
Min Size: 12x12*



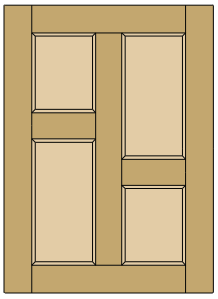
R42-L
Min Size: 14¾ x 14¾*



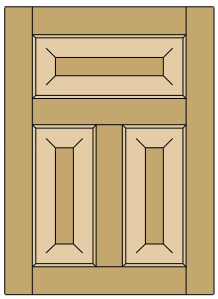
R42-R
Min Size: 14¾ x 14¾*



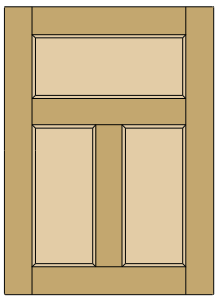
D42-L
Min Size: 14¾ x 14¾*



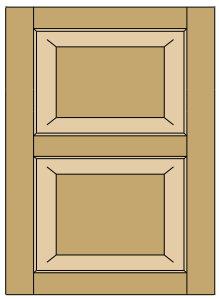
D42-R
Min Size: 14¾ x 14¾*



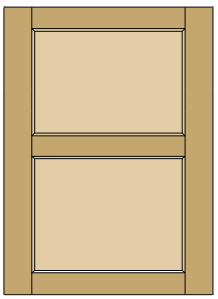
R32
Min Size: 14¾ x 14¾*



D32
Min Size: 14¾ x 14¾*

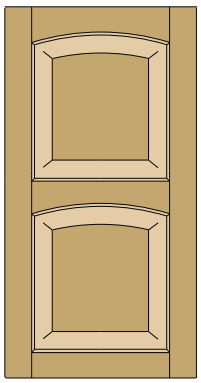


R22
Min Size: 8x14¾*

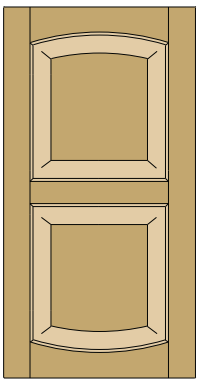


D22
Min Size: 8x12*

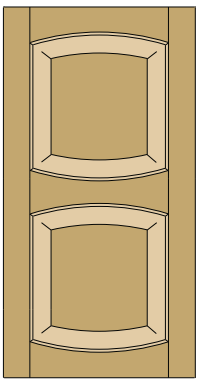
Multiple arch panel options are specified by the design. The panel layout in these 3 examples are R22. The design (CRP) changes to specify the panel orientation. A design of CRP on a R22 layout will only have the top panel as the CRP design. The lower panel will be SRP design. More information is available on the Wainscot page, pg.35.



CRP-D



CRP-M



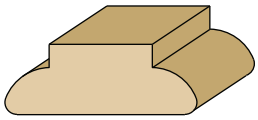
2CRP

Large endpanels or wainscot is on Pg 39.

Wood Raised Panel Cope and Stick

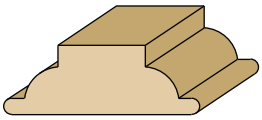
Glass Lite Panels

Mullion Profiles

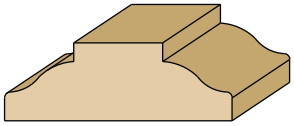


S1

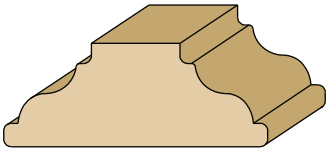
S2



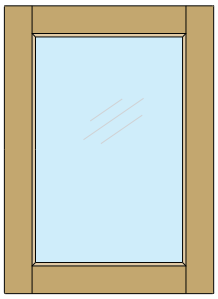
S3



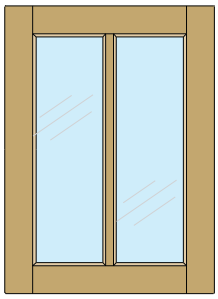
S4



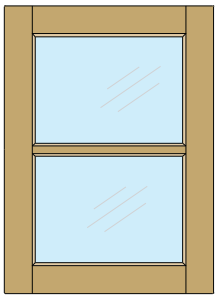
S6



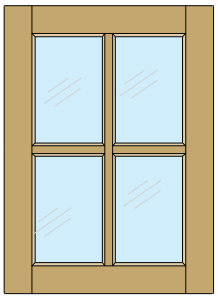
G11
Min Size: 8x8*



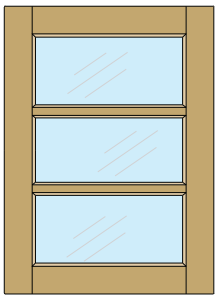
G21
Min Size: 8x8*



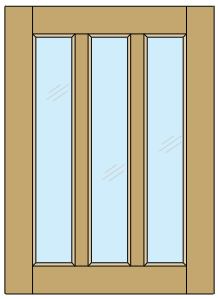
G22
Min Size: 8x8*



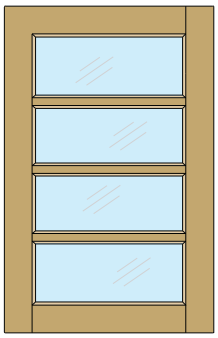
G42
Min Size: 10x10*



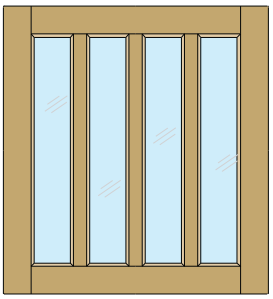
G33
Min Size: 8x12*



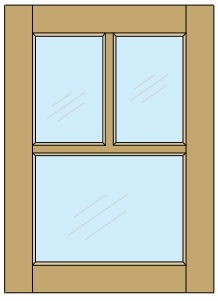
G31
Min Size: 12x8*



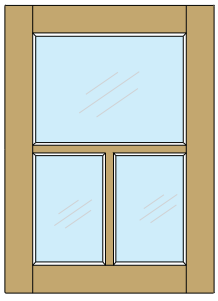
G44
Min Size: 8x16*



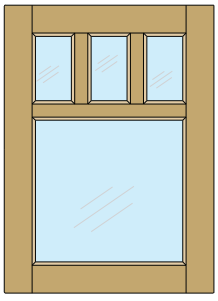
G41
Min Size: 16x8*



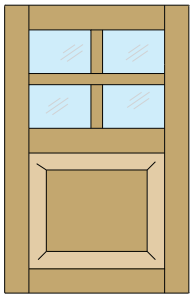
G32T
Min Size: 10x10*



G32B
Min Size: 10x10*



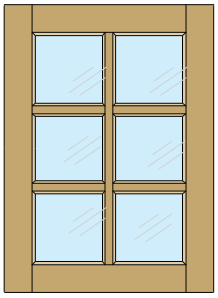
G42B
Min Size: 12x10*



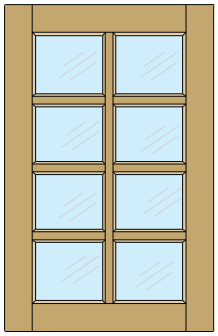
G42-P1
Min Size: 12x15*

Wood Raised Panel Cope and Stick

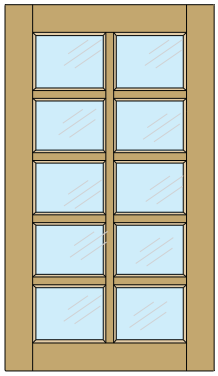
GLASS MULLION DOORS



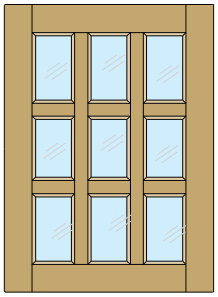
G63
Min Size: 10x12*



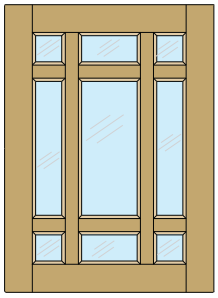
G84
Min Size: 10x16*



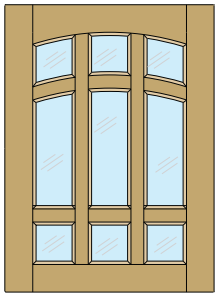
G105
Min Size: 10x20*



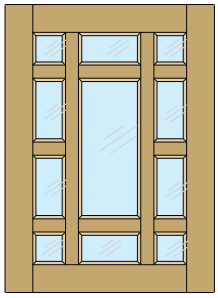
G93
Min Size: 12x12*



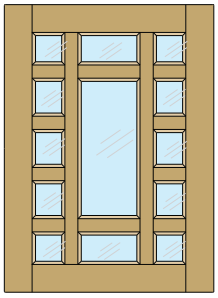
G93B
Min Size: 12x12*



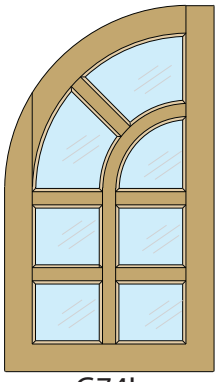
G93C
Min Size: 12x12*



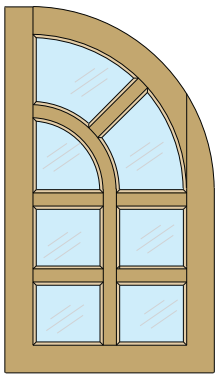
G114
Min Size: 16x16*



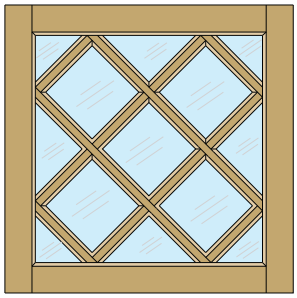
G135
Min Size: 16x24*



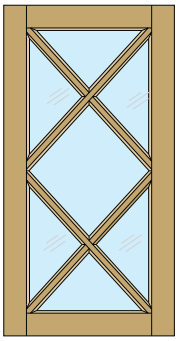
G74L
Min Size: 12x16*



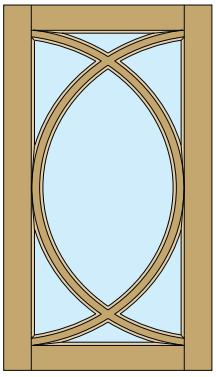
G74R
Min Size: 12x16*



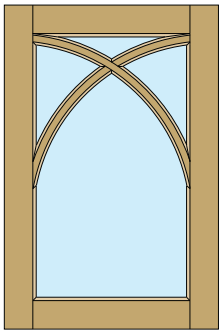
DG13
Diagonal Grids are priced per opening just as glass lite doors. Specify if opening is centered or if mullion is centered. Minimum grid square is 2x2"



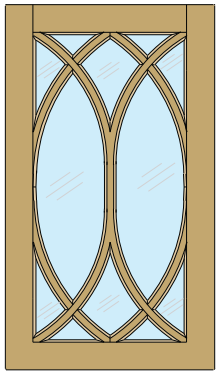
DG7



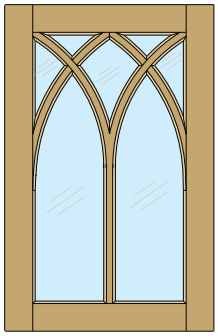
OG73
Min Size: 12x24*



OG42
Min Size: 12x16*



OG123
Min Size: 12x24*

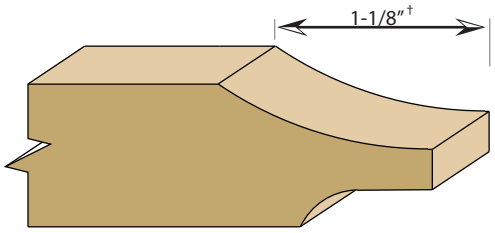


OG72
Min Size: 12x16*

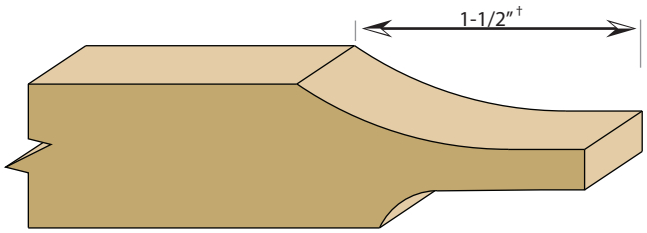
Ornate Grid

Wood Panel Profiles

PP1

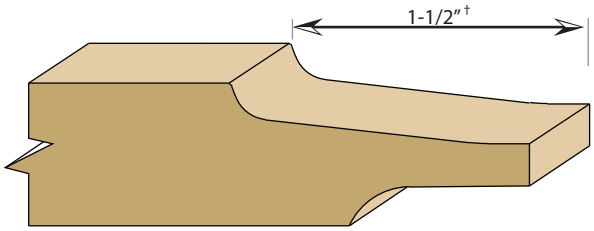


PP1-112

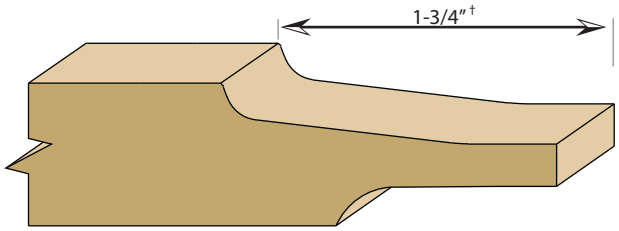


PP1-150 ‡

PP2

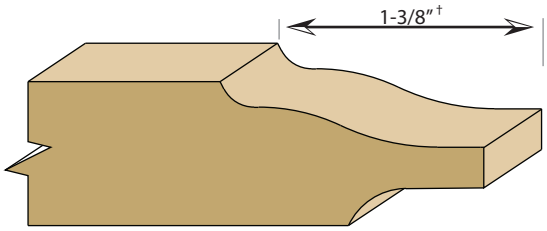


PP2-150 ‡

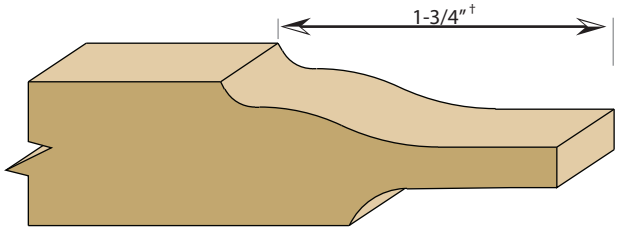


PP2-175

PP3

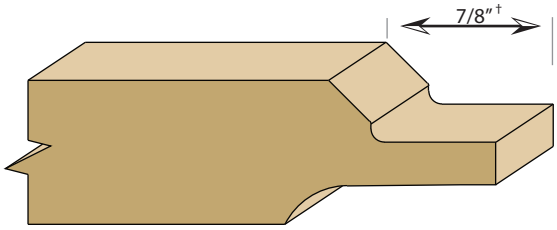


PP3-137

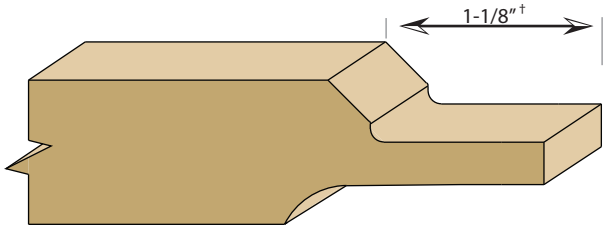


PP3-175

PP4



PP4-087

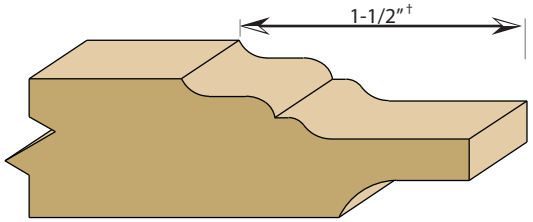


PP4-112

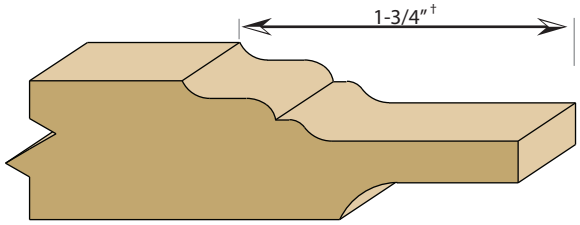
- ‡ Only panel size available for arch top doors and endpanels.
- † All measurements are full panel depth. Subtract 5/16" for mitered rail profiles and 7/16" for cope rail profiles for actual reveal.

Wood Panel Profiles

PP10

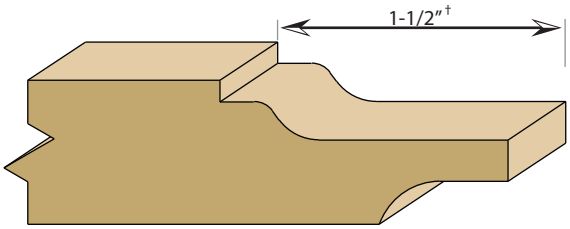


PP10-150 ‡

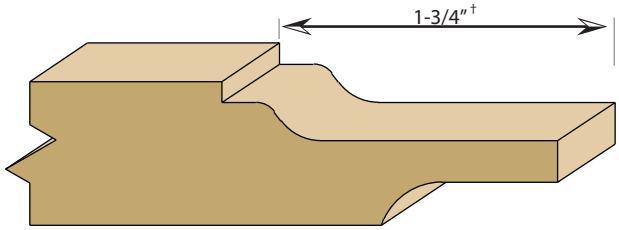


PP10-175

PP11

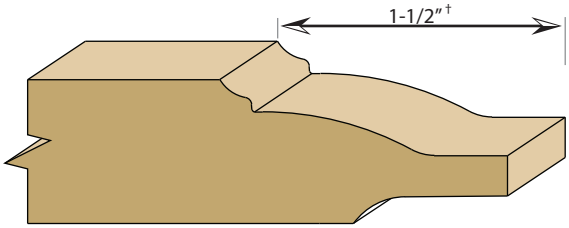


PP11-150 ‡

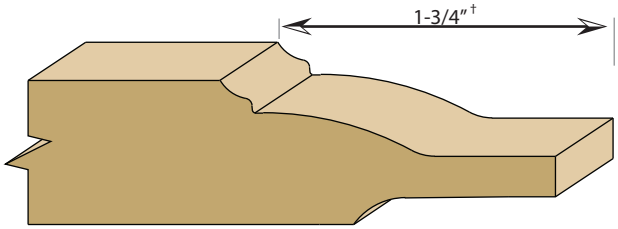


PP11-175

PP15

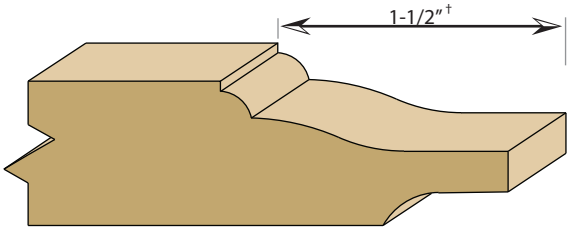


PP15-150 ‡

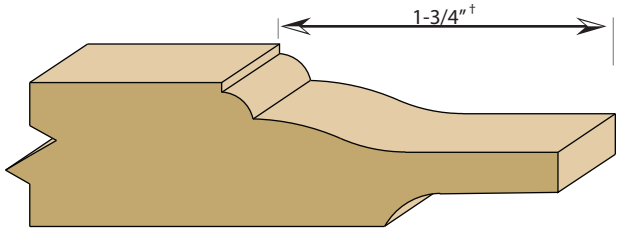


PP15-175

PP16



PP16-150 ‡

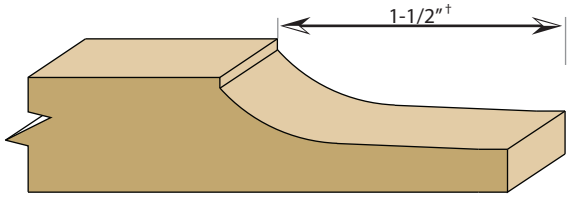


PP16-175

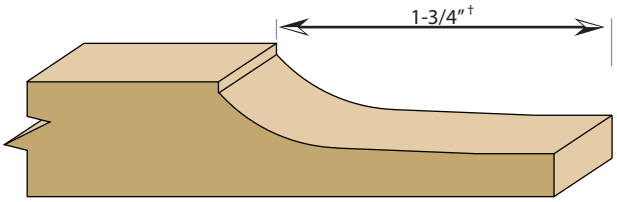
- ‡ Only panel size available for arch top doors and endpanels.
- † All measurements are full panel depth. Subtract 5/16" for mitered rail profiles and 7/16" for cope rail profiles for actual reveal.

Wood Panel Profiles

PP18

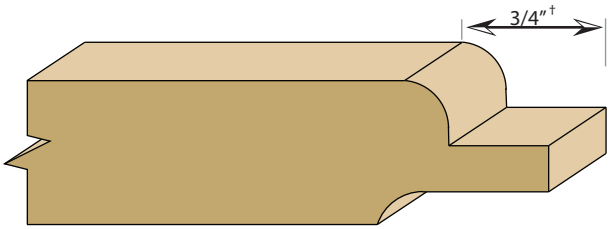


PP18-150

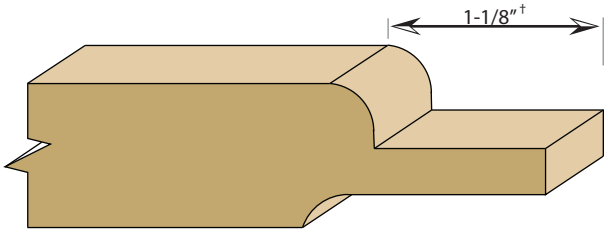


PP18-175

PP23

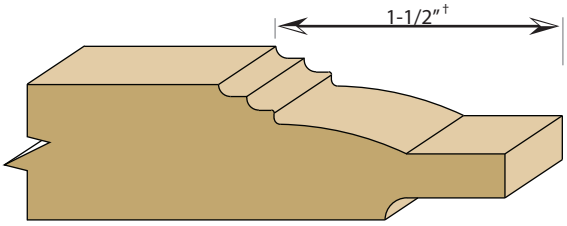


PP23-075

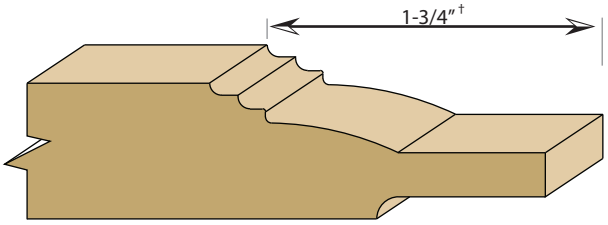


PP23-112

PP24

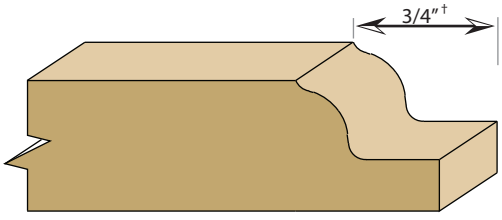


PP24-150 ‡

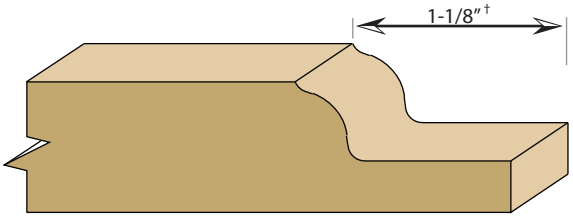


PP24-175

PP25



PP25-075

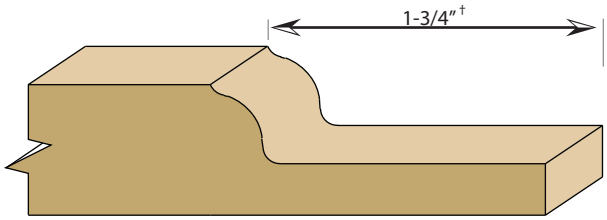


PP25-112

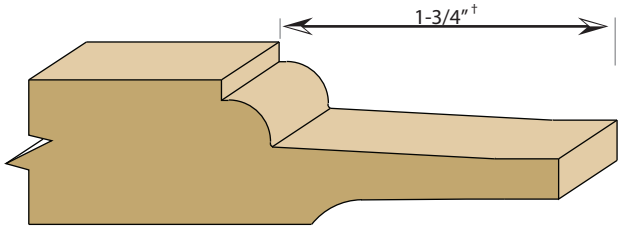
- ‡ Only panel size available for arch top doors and endpanels.
- † All measurements are full panel depth. Subtract 5/16" for mitered rail profiles and 7/16" for cope rail profiles for actual reveal.

Wood Panel Profiles

PP5 & PP25

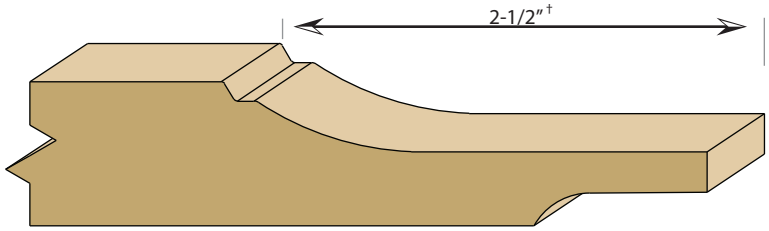


PP25-175



PP5-175

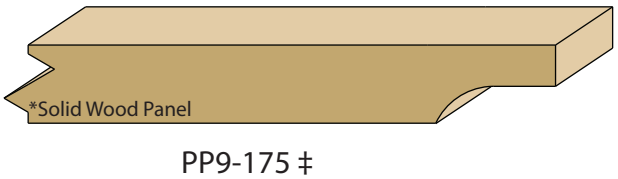
PP17



PP17-250

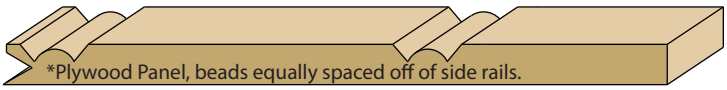
For applied moulding doors using GH10

Drop & Beaded Panels

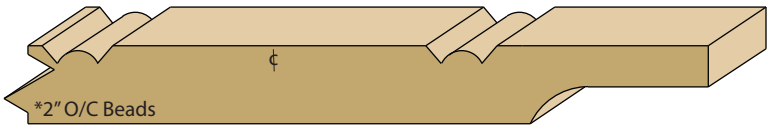


PP9-175 ‡

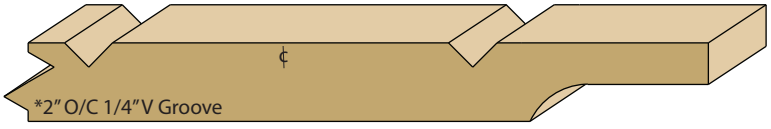
PP13-175 ‡



PP14-175 ‡



PP12-175 ‡
Panel centered in door between 2 middle beads.

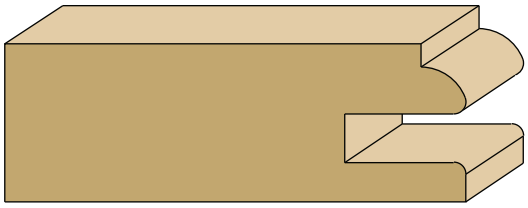


PP20-175 ‡
Panel centered in door between 2 middle grooves.

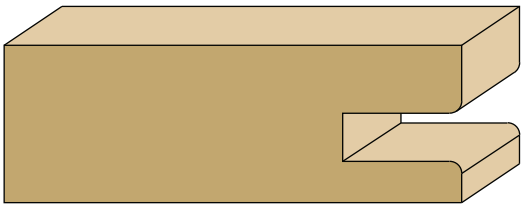
PP21-175 ‡
Panel centered in door between 2 middle grooves.

- ‡ Available panel size for arch top door designs.
- † All measurements are full panel depth. Subtract 5/16" for mitered rail profiles and 7/16" for cope rail profiles for actual reveal.

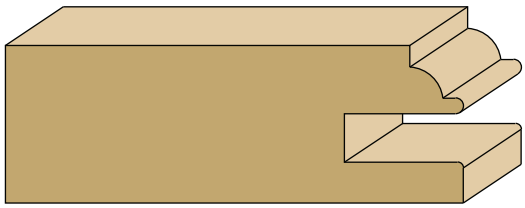
Cope/Stick Stile Profiles



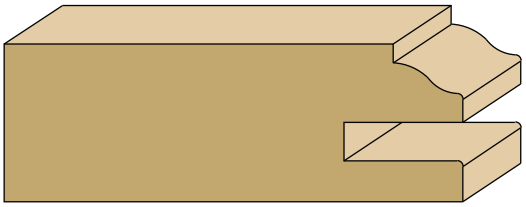
S1-237



S2-237

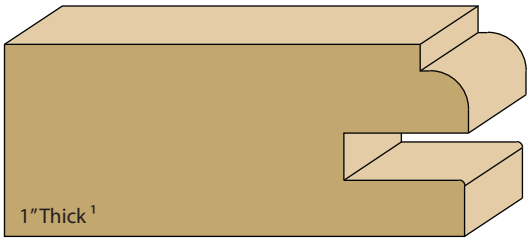


S3-237

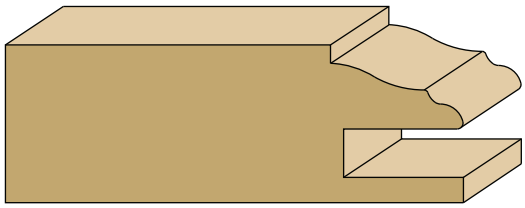


S4-237

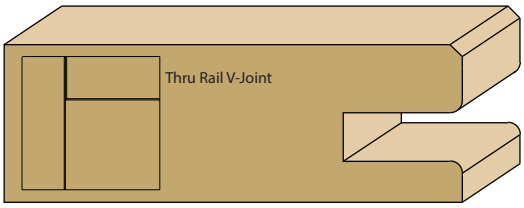
S6-300



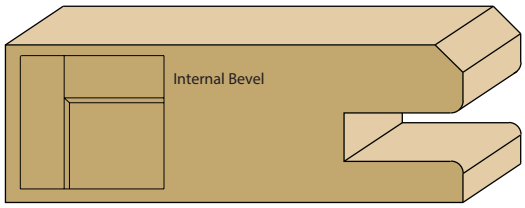
S7-237



S8-237



S9-237



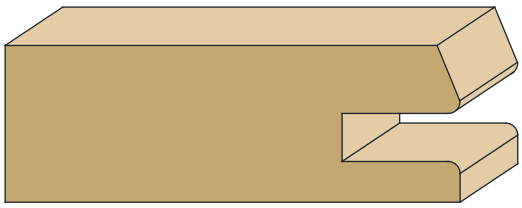
S10-237

Minimum Size Based on Rail Width

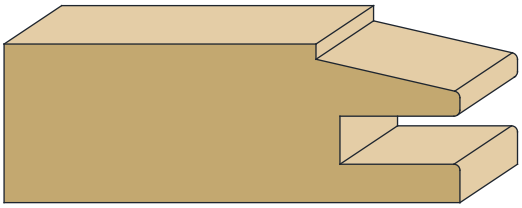
	PP*-050	PP*-075	PP*-112	PP*-150	PP*-175
S***-287	7"	7-1/2"	8-1/4"	9"	9-1/2"
S***-237	5-3/4"	6-1/4"	7"	7-3/4"	8-1/4"
S***-200	5"	5-1/2"	6-1/4"	7"	7-1/2"
S***-175	4-1/2"	5"	5-3/4"	6-1/2"	7"
S***-162	4-1/4"	4-3/4"	5-1/2"	6-1/4"	6-3/4"
S***-150	4"	4-1/2"	5-1/4"	6"	6-1/2"
S***-137	3-3/4"	4-1/4"	5"	5-3/4"	6-1/4"

[1] Limited Edge profiles for 1" thick rails. See pages 12-13 for information.

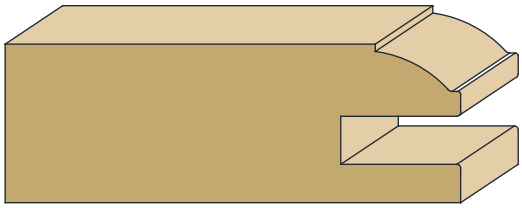
Cope/Stick Stile Profiles



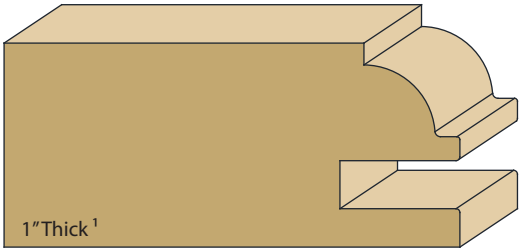
S11-237



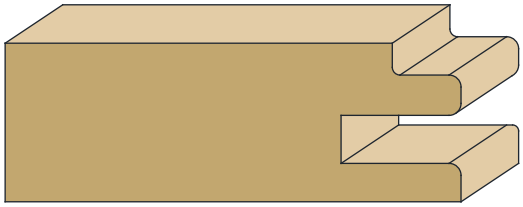
S12-237



S13-237



S14-237



S15-237

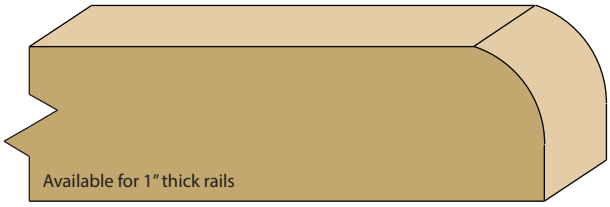
[1] Limited Edge profiles for 1" thick rails. See pages 12-13 for information.

Wood Outside Edge Profiles

OE1

OE2

OE3

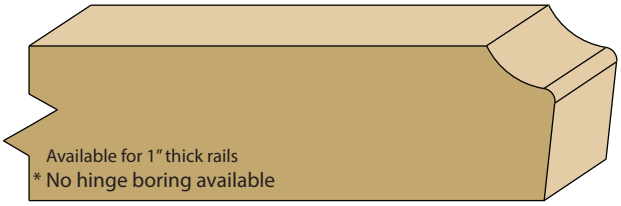


Available for 1" thick rails

OE4

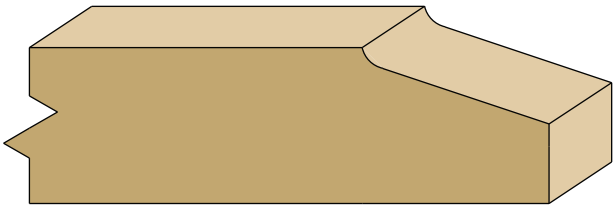
OE5

OE6



Available for 1" thick rails
* No hinge boring available

OE7



OE10

Wood Outside Edge Profiles

OE18

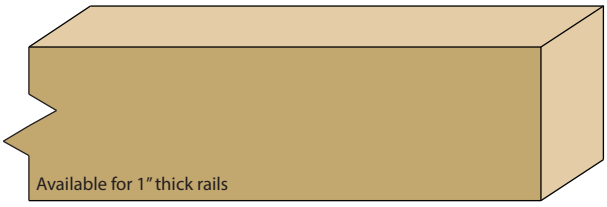
OE20

OE25

OE26

OE13

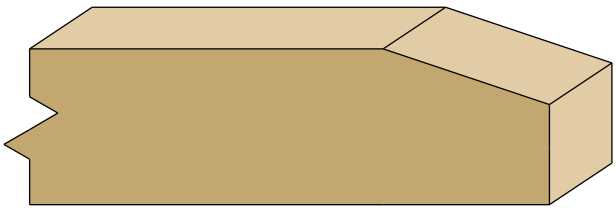
OE15



OE16

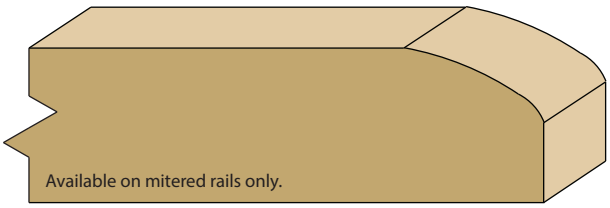
OE17

Wood Outside Edge Profiles



OE27

OE29



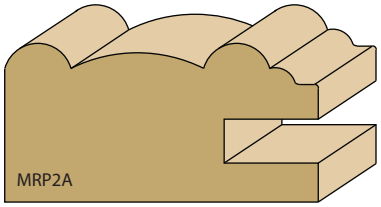
OE30

OE43

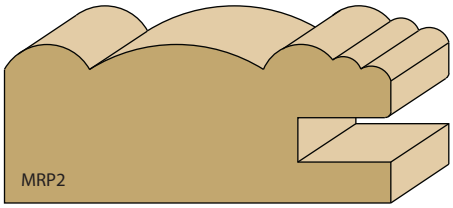
OE44

OE46

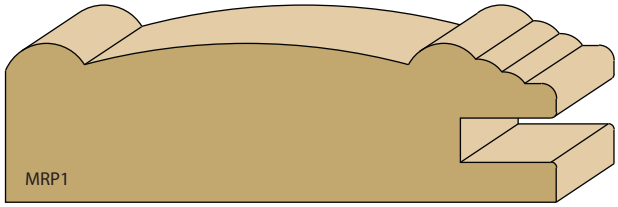
Mitered Profiles



M101-162

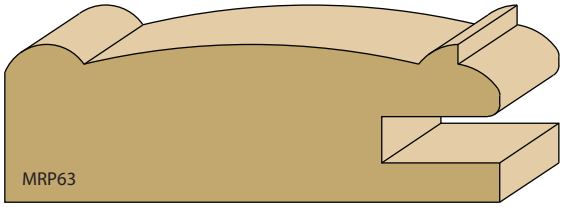


M101-200

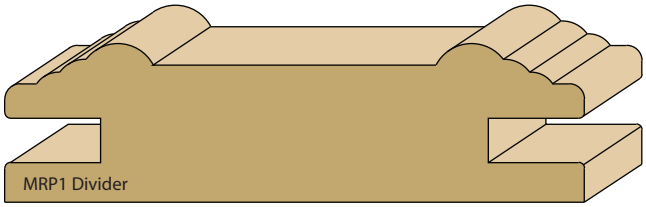


M101-287

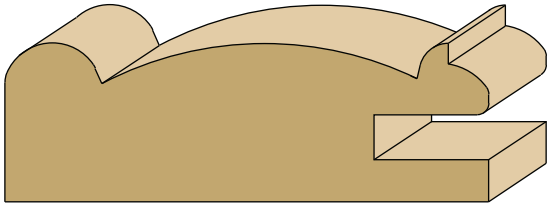
Windsor



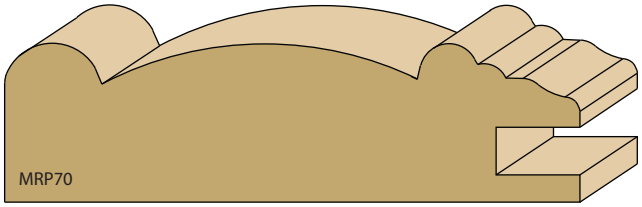
M101-G
*For use with mullion glass doors



M101-Divider

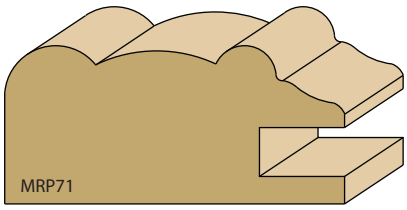


M102-G
*For use with mullion glass doors



M102-300

Delaware



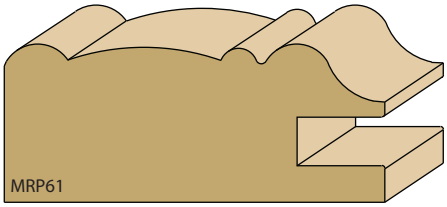
M102-175

Minimum Size Based on Rail Width

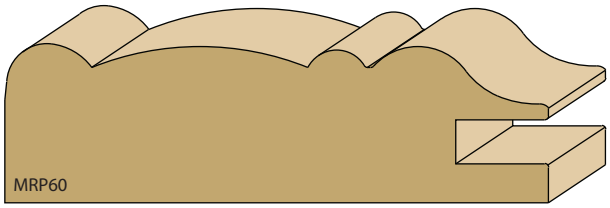
	PP*-050	PP*-075	PP*-112	PP*-150	PP*-175
M***-325	7-3/4″	8-1/4″	9″	9-3/4″	10-1/4″
M***-300	7-1/4″	7-3/4″	8-1/4″	9-1/4″	9-3/4″
M***-287	7″	7-1/2″	8-1/4″	9″	9-1/2″
M***-256	6-3/8″	6-7/8″	7-5/8″	8-3/8″	8-7/8″
M***-237	6″	6-1/2″	7-1/4″	8″	8-1/2″
M***-225	5-3/4″	6-1/4″	7″	7-3/4″	8-1/4″
M***-200	5-1/4″	5-3/4″	6-1/2″	7-1/4″	7-3/4″
M***-175	4-3/4″	5-1/4″	6″	6-3/4″	7-1/4″
M***-162	4-1/2″	5″	5-3/4″	6-1/2″	7″
M***-150	4-1/4″	4-3/4″	5-1/2″	6-1/4″	6-3/4″
M***-137	3-3/4″	4-1/4″	5″	5-3/4″	6-1/4″

Mitered Profiles

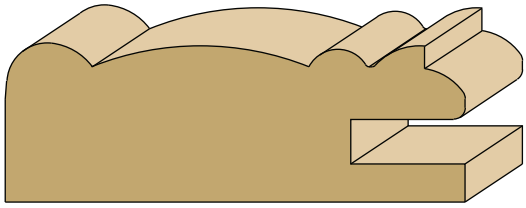
Federal



M103-200

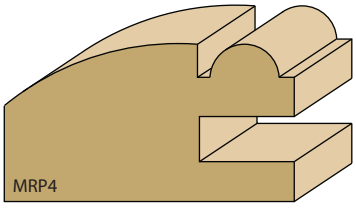


M103-287

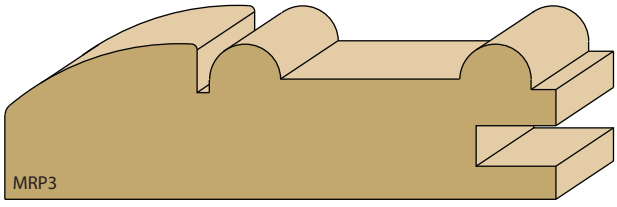


M103-G
*For use with mullion glass doors

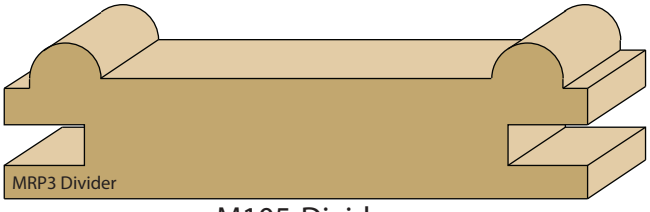
Cambridge



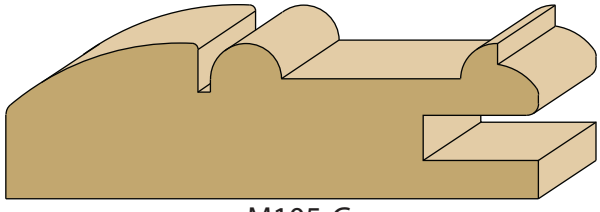
M105-150



M105-287



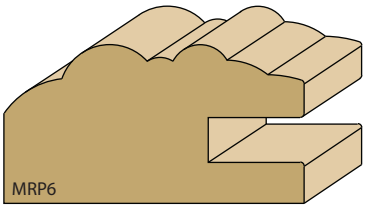
M105-Divider



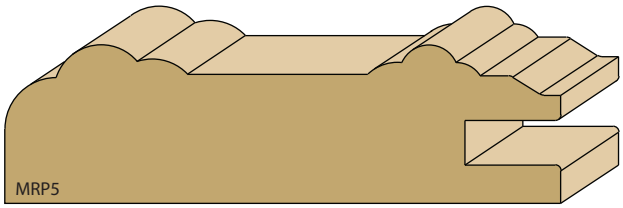
M105-G
*For use with mullion glass doors

Mitered Profiles

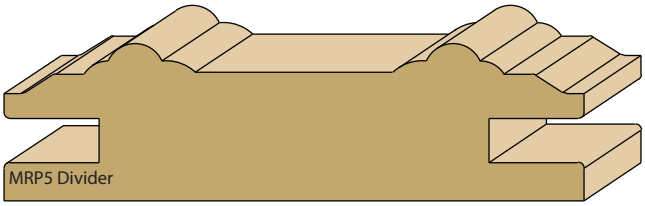
Worthington



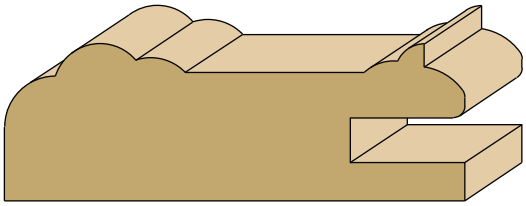
M106-150



M106-287



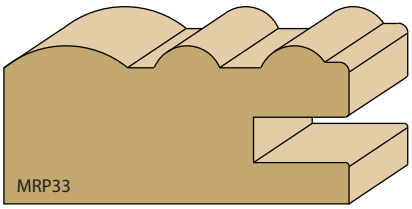
M106-Divider



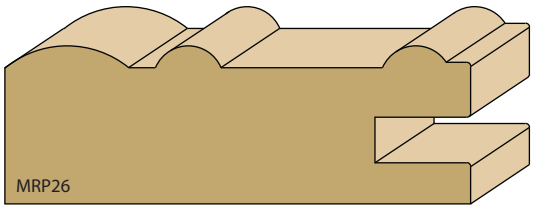
M106-G

*For use with mullion glass doors

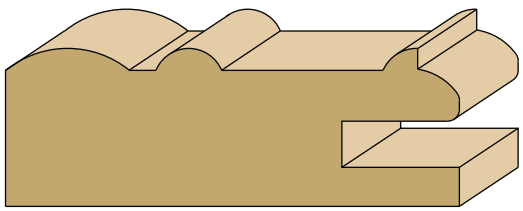
Nottingham



M107-175



M107-237

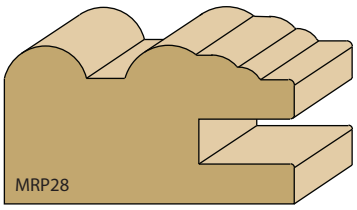


M107-G

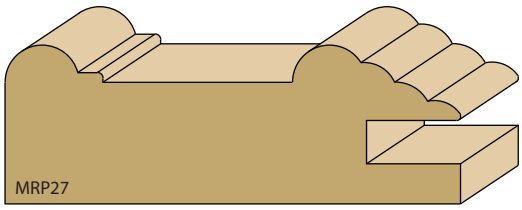
*For use with mullion glass doors

Mitered Profiles

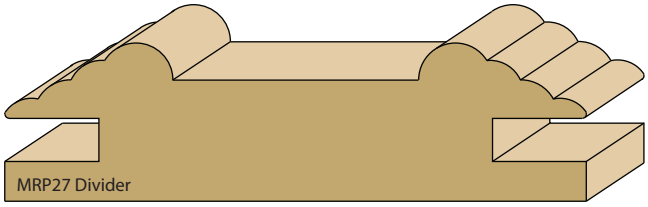
Westbury



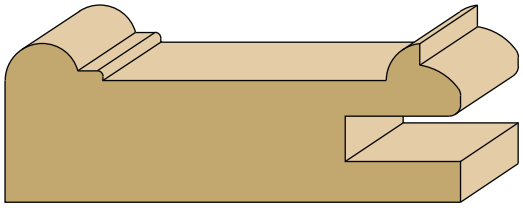
M108-150



M108-237



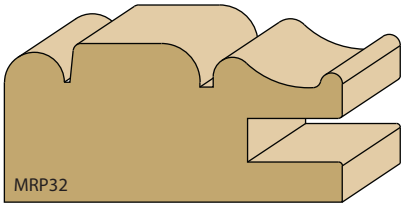
M108-Divider



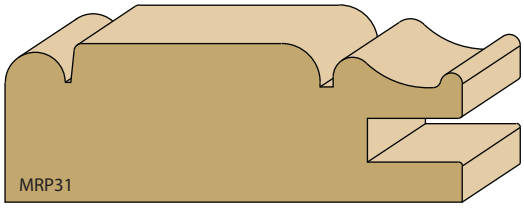
M108-G

*For use with glass mullion doors

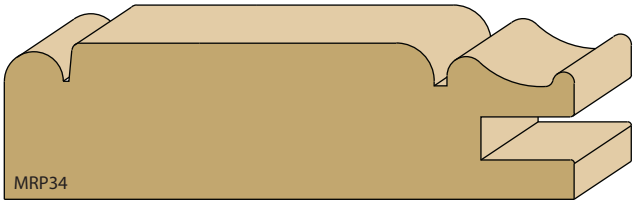
Berkshire



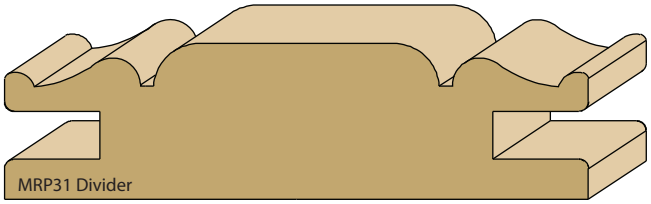
M109-175



M109-237

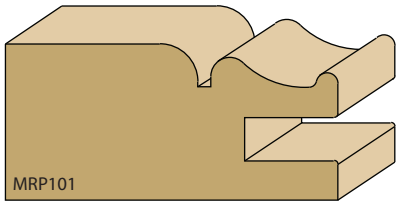


M109-300

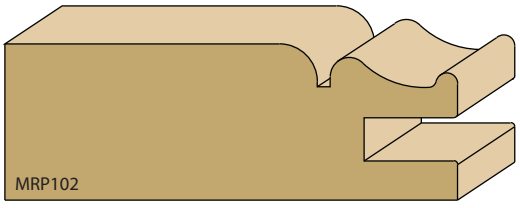


M109-300D

Cheshire



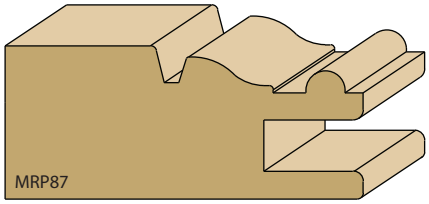
M110-175



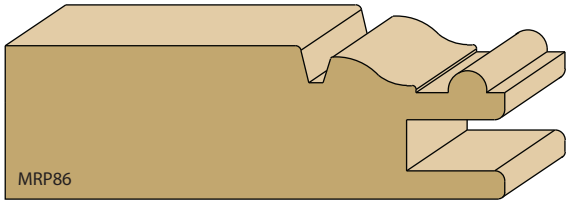
M110-237

Mitered Profiles

Presidential

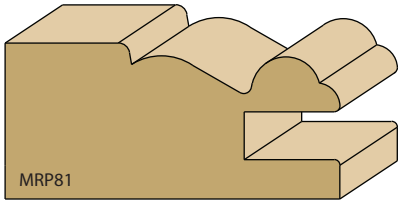


M111-175

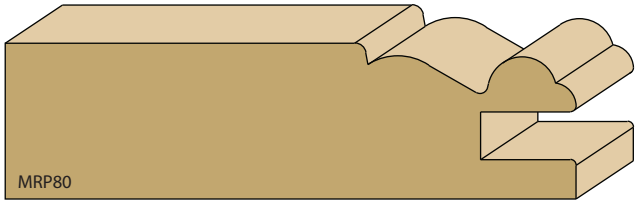


M111-250

Ridgeland

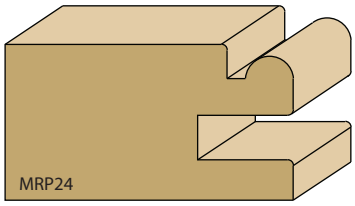


M113-175

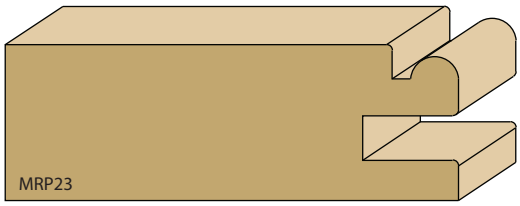


M113-300

Hampshire

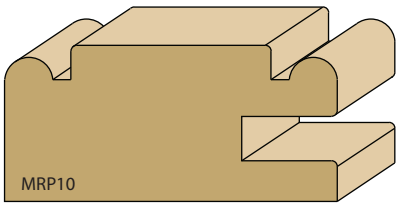


M114-150



M114-237

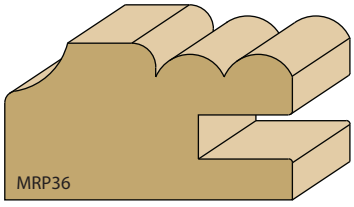
Glouster



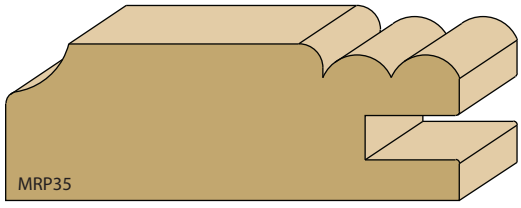
M115-175

M115-237

Durham



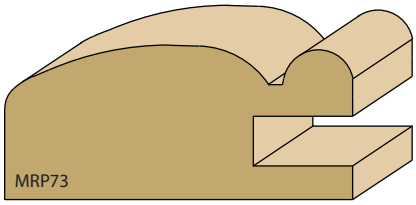
M117-150



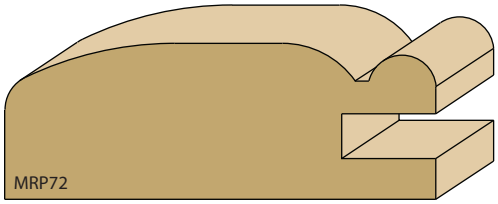
M117-237

Mitered Profiles

Sheffield

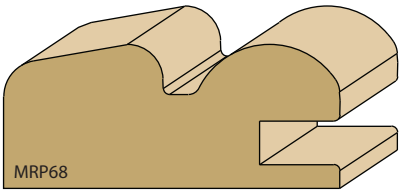


M118-175

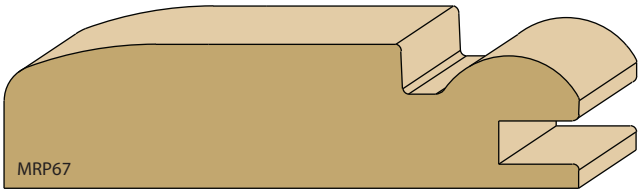


M118-225

Andrea

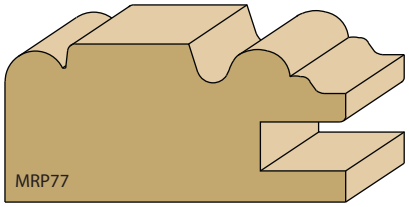


M119-175

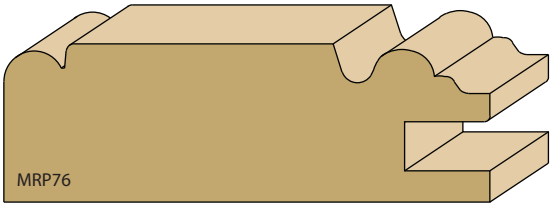


M119-300

Bristol

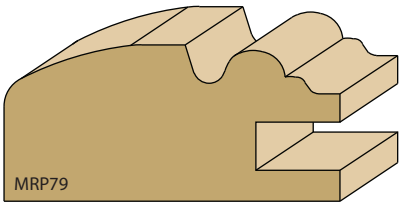


M120-175

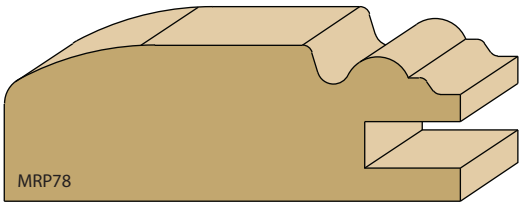


M120-250

Malibu

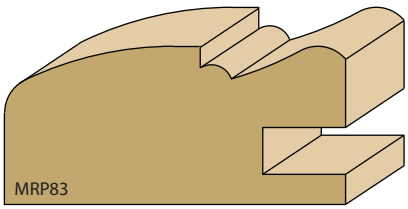


M121-175

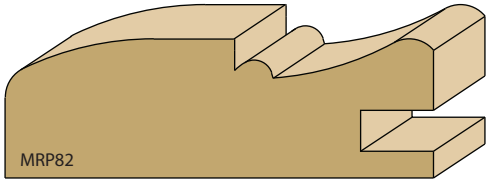


M121-237

Catalina



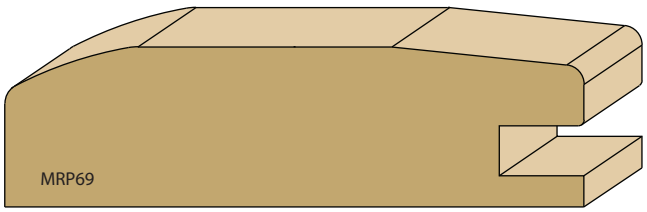
M122-175



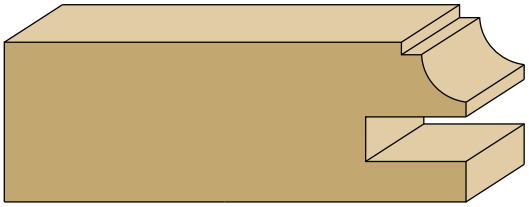
M122-250

Mitered Profiles

California

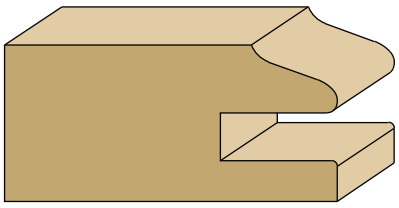


M123-300

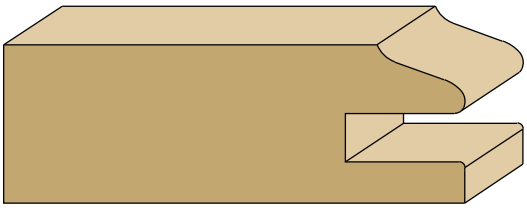


M124-237

Carolina

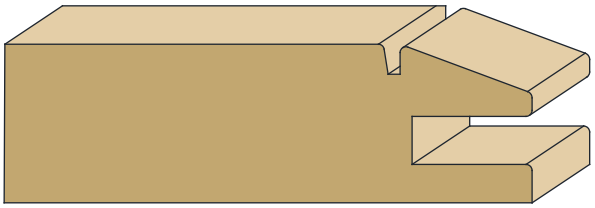


M125-175



M125-237

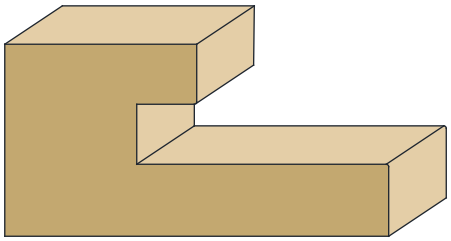
Sedona



M126-275

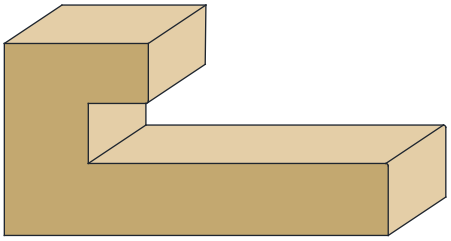
Aspen

M127-312



1" Reveal

M130-200

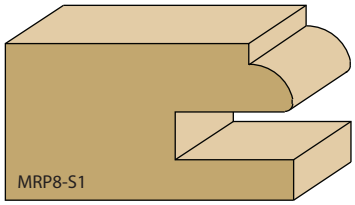


3/4" Reveal

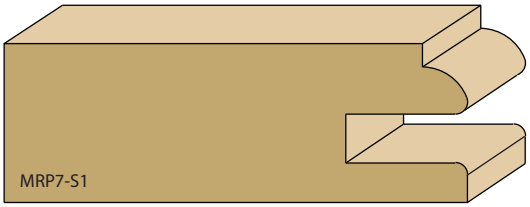
M131-200

Mitered Profiles

Manchester



M201-150



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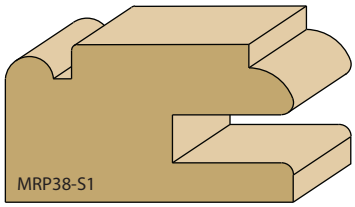

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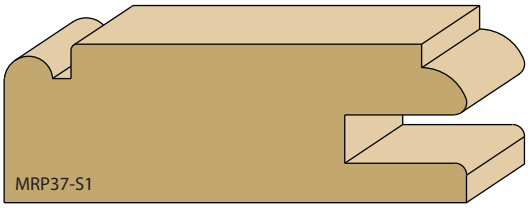

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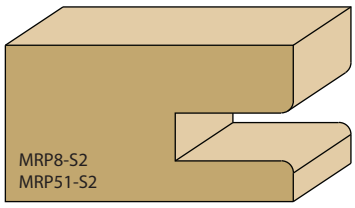
Connecticut



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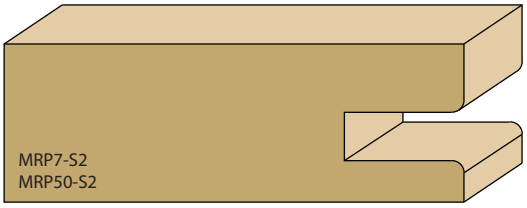

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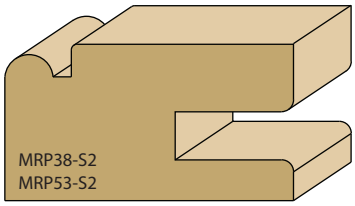

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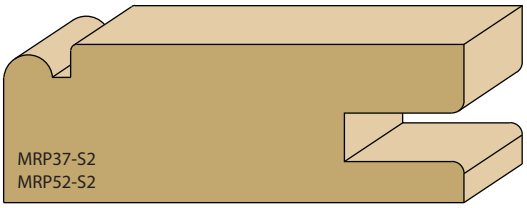
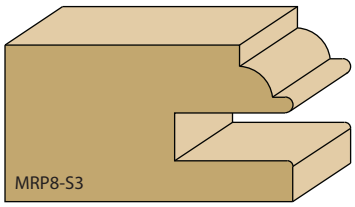


M202B-237

Vermont



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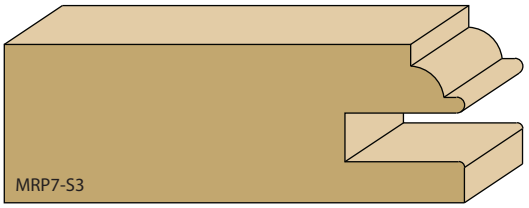
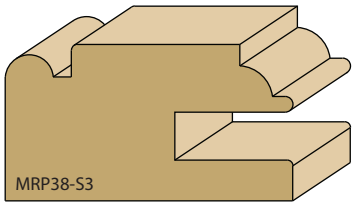


M203-237

Mitered Profiles

Vermont



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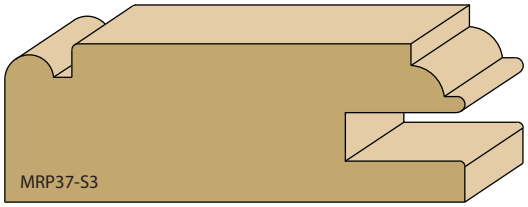

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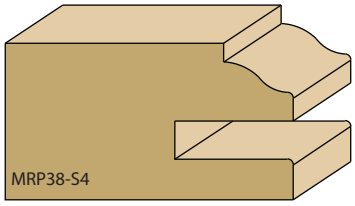
Norfolk



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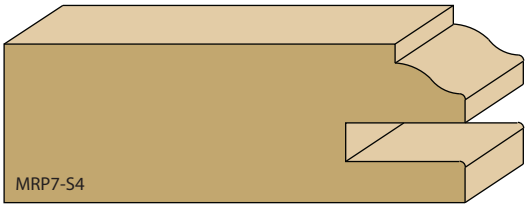

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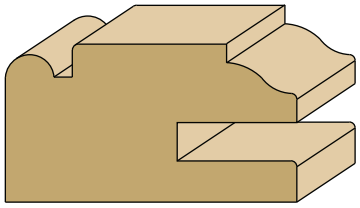

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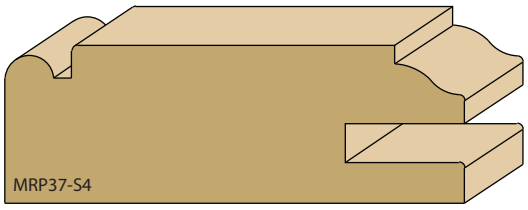
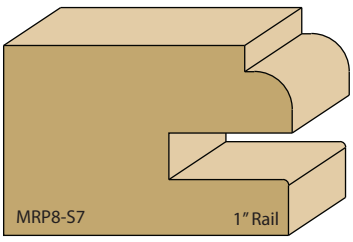
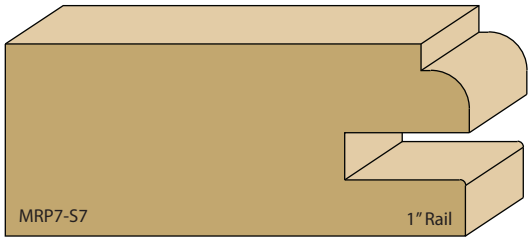


M204B-237

Maine



M207-150



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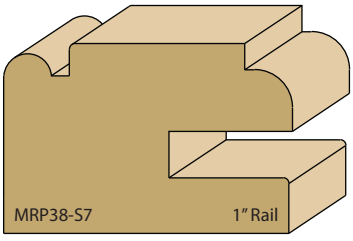

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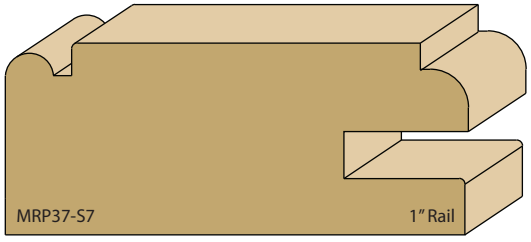
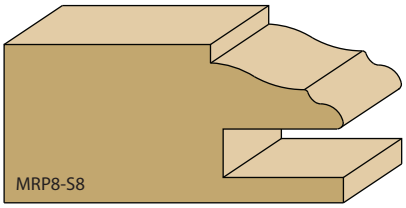


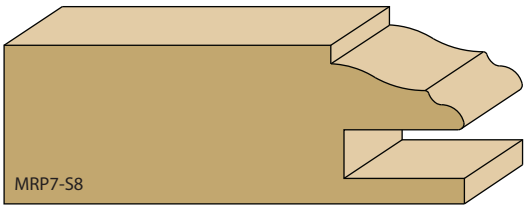
M207B-237

Mitered Profiles

Montgomery



M208-175



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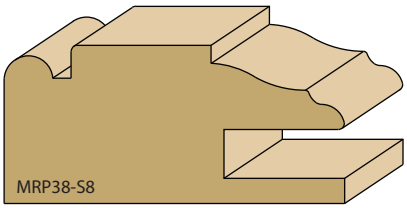

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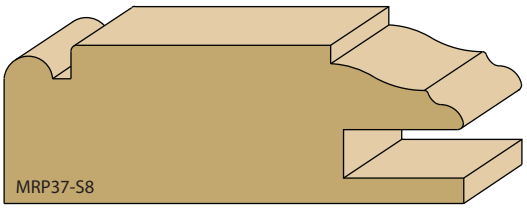
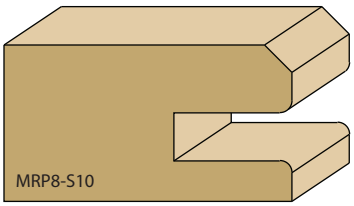


M208B-237

Kent



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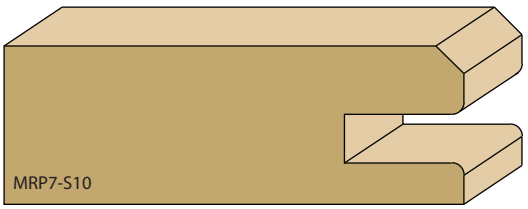

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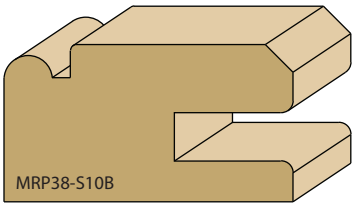

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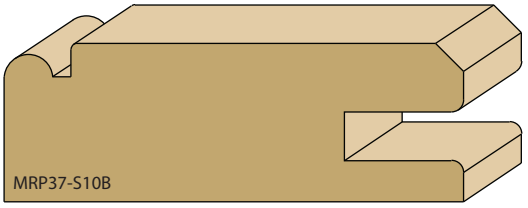

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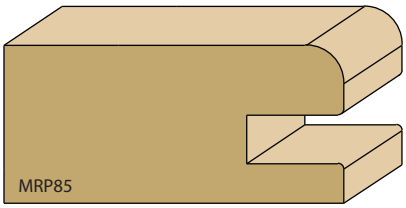
Michael



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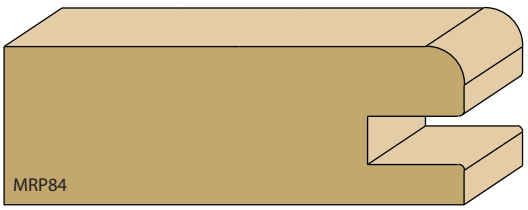
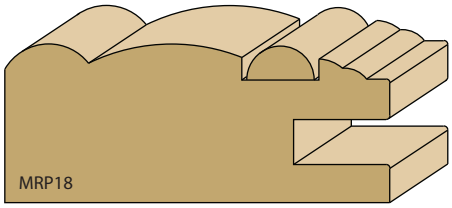


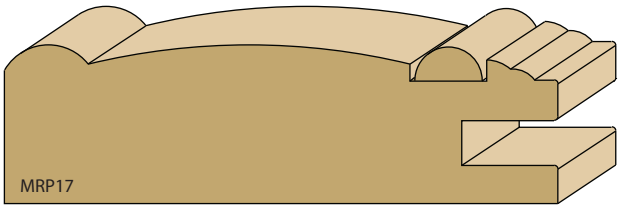
M211-237

Mitered Profiles with Applied Rope

Milano

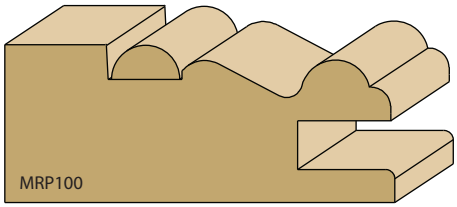


M301-200

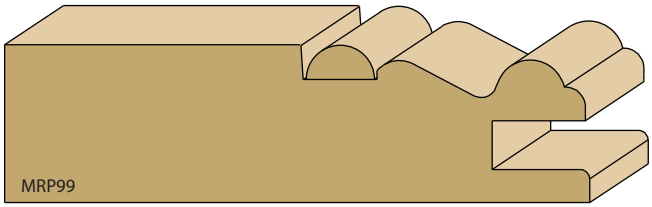


M301-287

Hartford

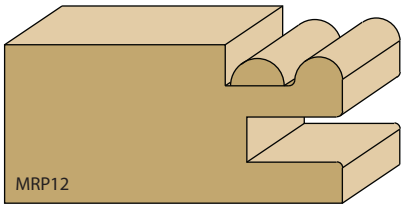


M313-200

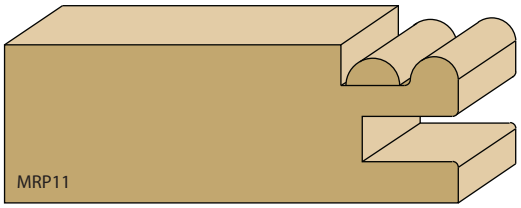


M313-300

Siena

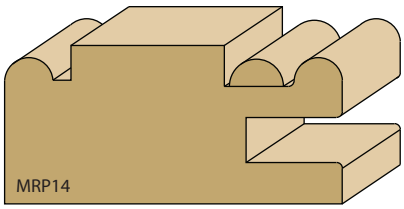


M314-175

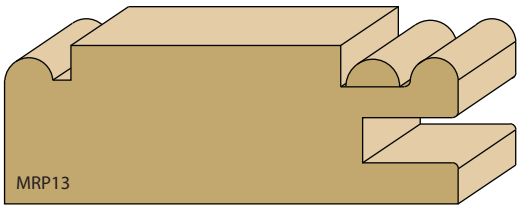


M314-237

Florence



M315-175

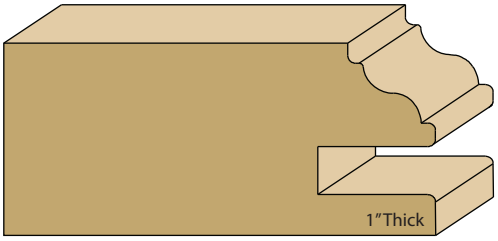


M315-237

3/8" Half round rope moulding available in Alder, Cherry, Hard Maple, Mahogany, Poplar and Red Oak.

Mitered Profiles -1” Thick

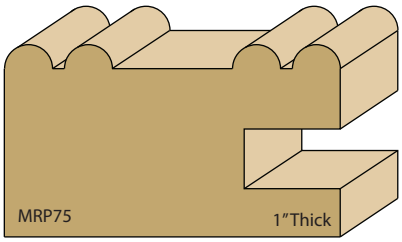
Newcastle



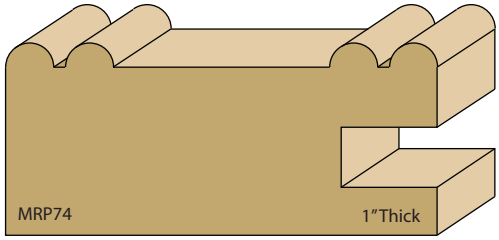
M406-225

M406-300

Visions

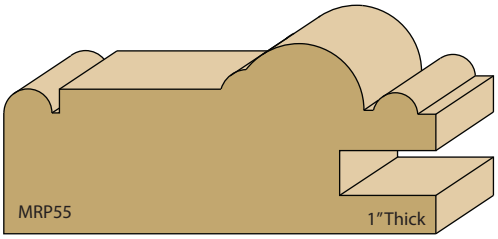


M422-175

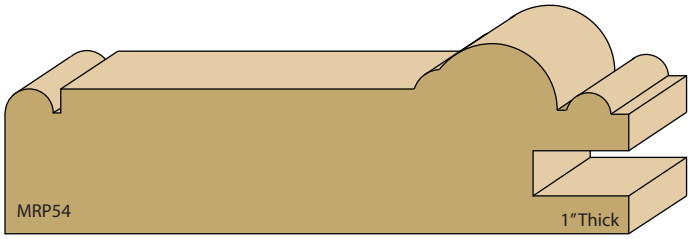


M422-225

Torino

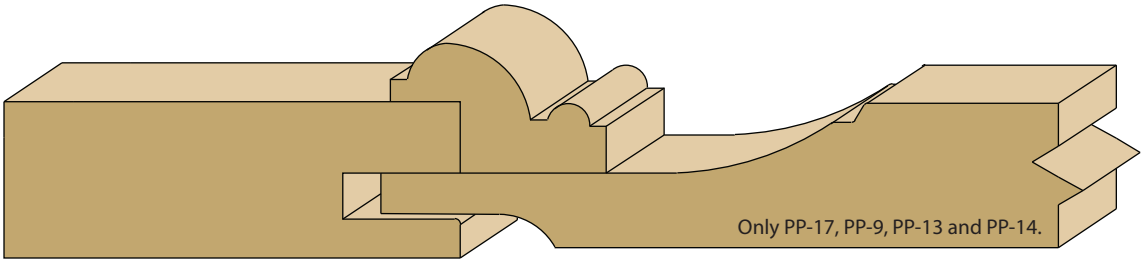


M423-225

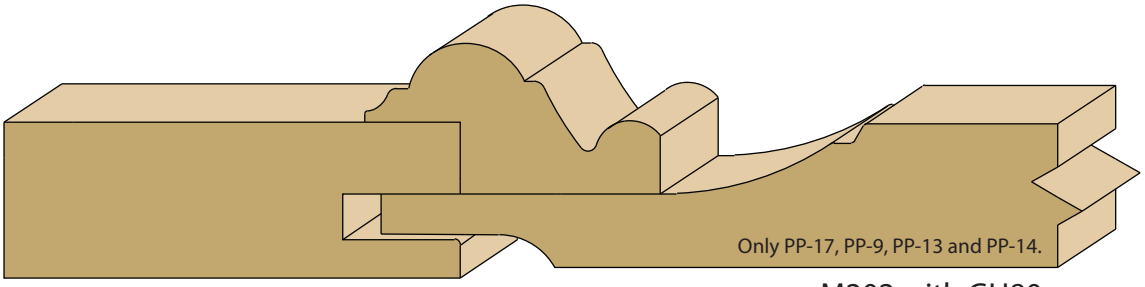


M423-325

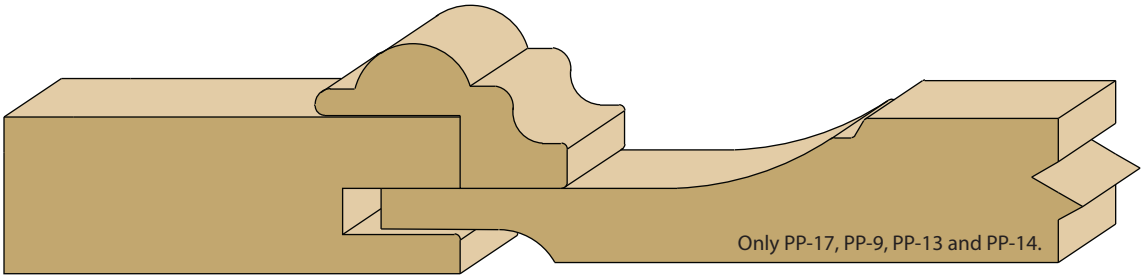
Applied Moulding Profiles



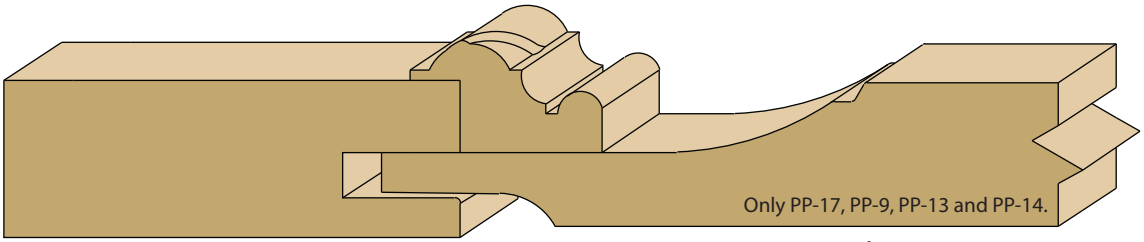
M202 with GH10



M202 with GH80

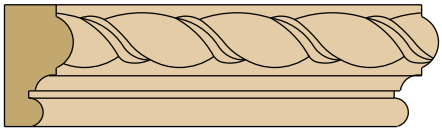


M202 with GH116A

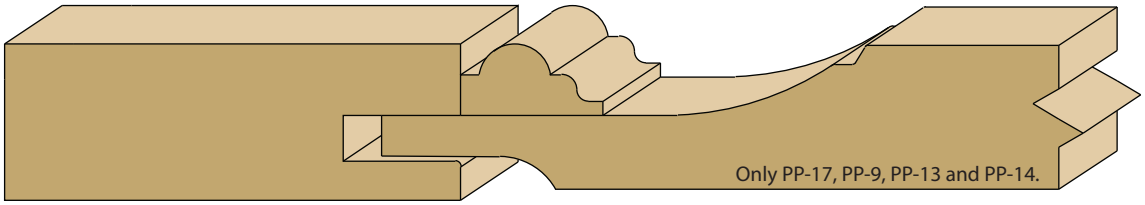


M202 with WR-PM8545

PM8545*

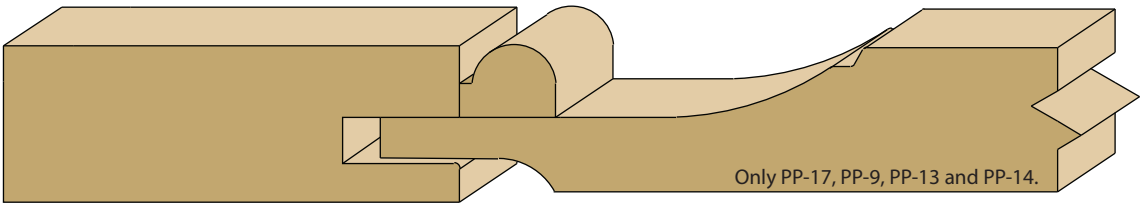


*Fine grain resin overlay on Poplar that accepts stain & paint glaze.

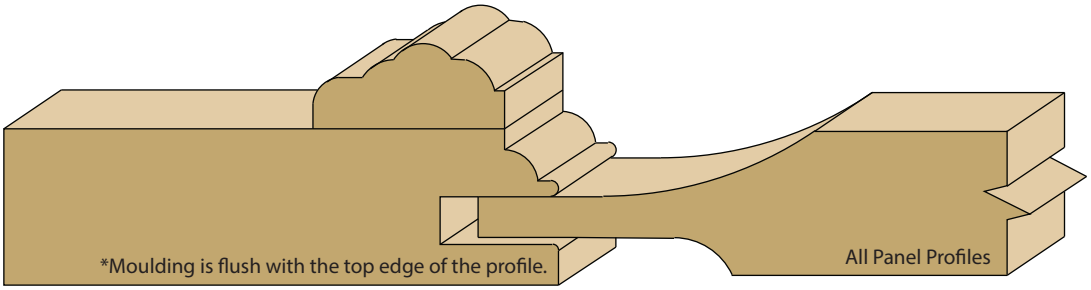


M202 with GH55

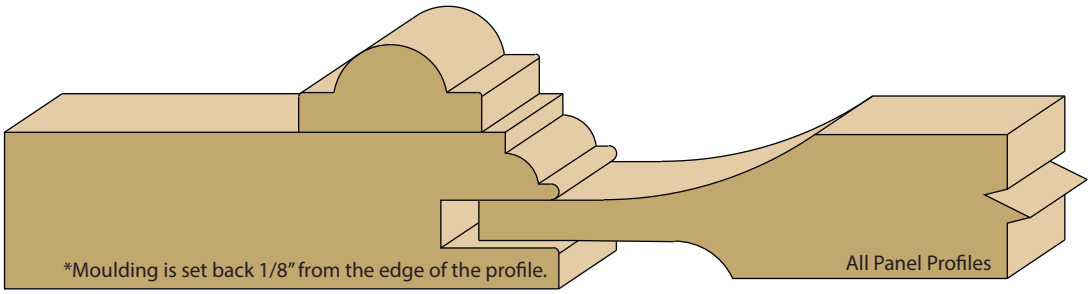
Applied Moulding Profiles



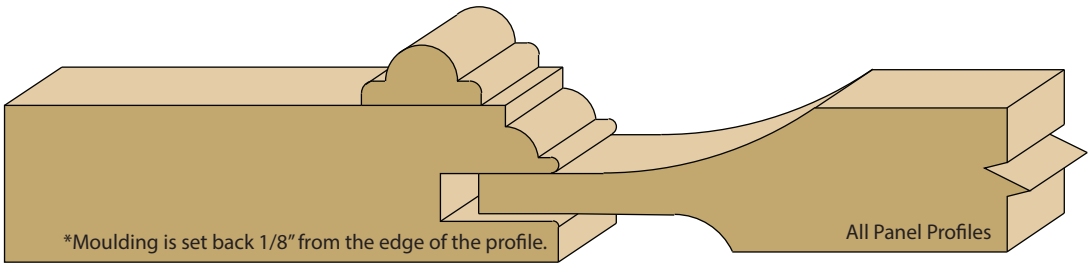
M202 with GH290



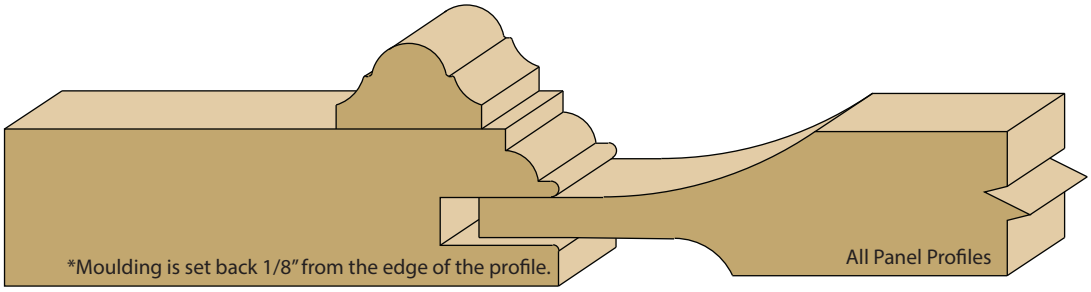
M203 with GH44



M203 with GH113



M203 with GH114



M203 with GH811A

Drawerfronts

Georgia Hardwoods offers 4 styles of drawerfronts. Slab and Panel Profile fronts are interchangeable with both Cope and Stick and Mitered style doors.

Slab Drawerfronts

Slab drawerfronts are the most cost effective solution over 5 piece assembled fronts. Available with the same matching edge profiles as the 5 piece doors. 1" Thick slabs are limited to certain profiles. See pages 13-14 for more details.

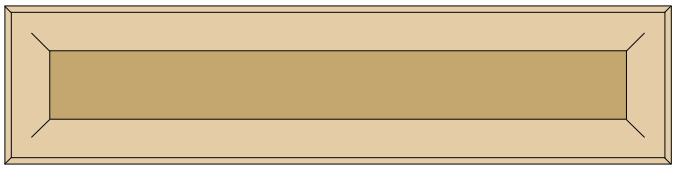
Cope and Stick Drawerfronts

Cope and Stick drawerfronts are available with either a standard rail on all 4 sides or a narrow top and bottom rail with standard side rails. Height constraints may require a narrow version of the rail to be used on the top and bottom to allow for a raised panel. Shown is a drawerfront with 2-3/8" side rails and 1-3/8" top and bottom rails. This front style is ordered and priced just like a standard door with a minimum of 1 sq. ft. Refer to rail profile pages for rail sizes. Minimum panel reveal is 1-3/4"

Mitered Drawerfronts

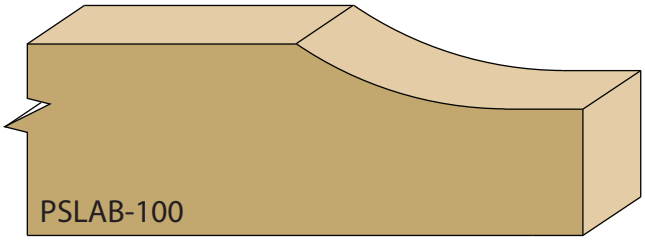
Mitered drawerfronts are specifically used with mitered doors. Specify the smaller mitered rail version to accommodate raised panel profiles if required. These drawerfronts are priced as a 5 piece door with a minimum of 1 sq. ft. Minimum height is determined by the rail width. Refer to pages 15-23 for miter rail sizes. Minimum panel reveal is 1-3/4".

Panel Profile Drawerfronts

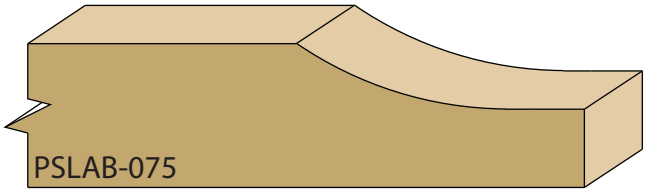


Panel Profile drawerfronts are a more decorative slab alternative to 5 piece fronts. Made from 3/4" or 1" thick solid stock, slabs are machined with a panel profile (PP number) to match the door profiles. Panel profile drawerfronts can be machined with any panel profile available and include an eased edge. 1" Thick panel profile fronts can also include a matching outside edge, which is an option that is not available on 3/4" thick fronts.

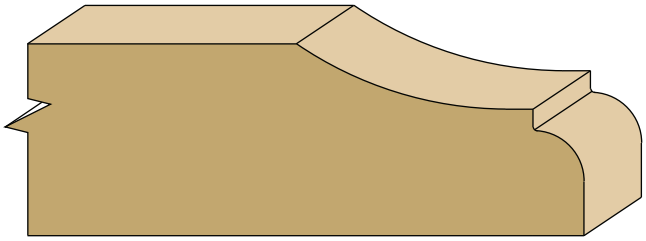
Panel Profile Drawerfronts



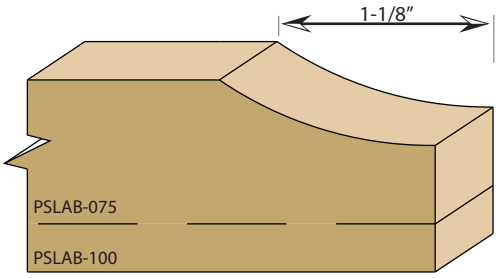
1" thick panel profile drawerfronts can be purchased with any PP panel profile and any OE outside edge profile.



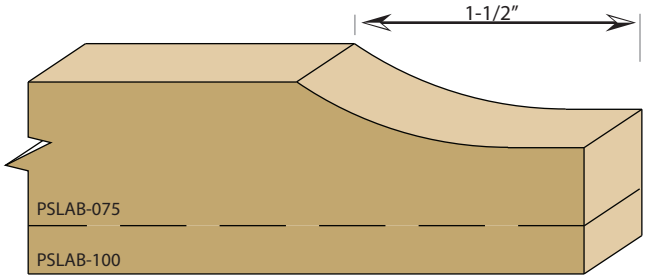
3/4" panel profile drawerfronts are available in all PP panel profiles with edges OE14, OE16, OE20, or OE46 only.



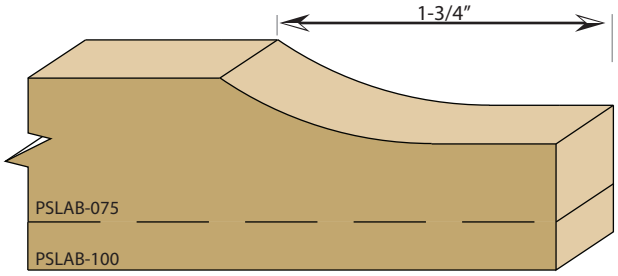
1" thick panel profile shown with PP1 panel profile and optional OE1 outside edge.



PP1-112

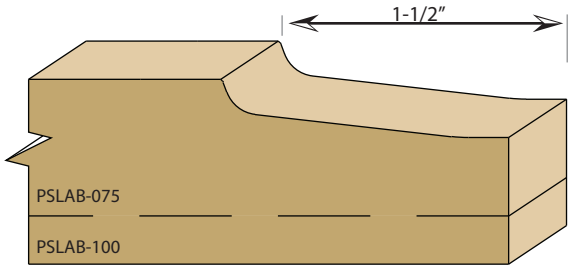


PP1-150

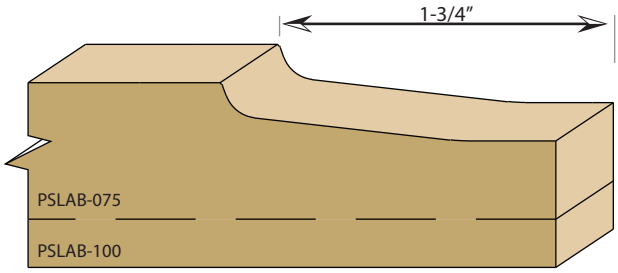


PP1-175

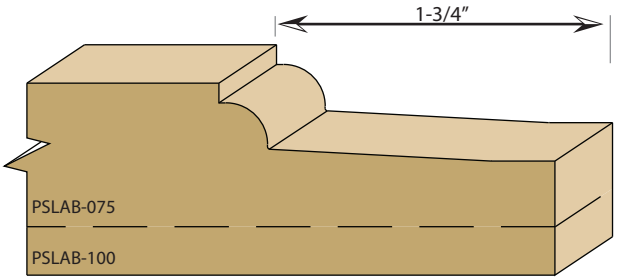
Drawerfronts



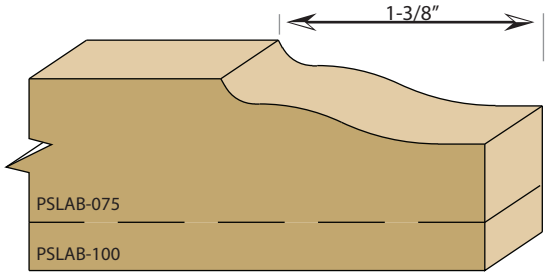
PP2-150



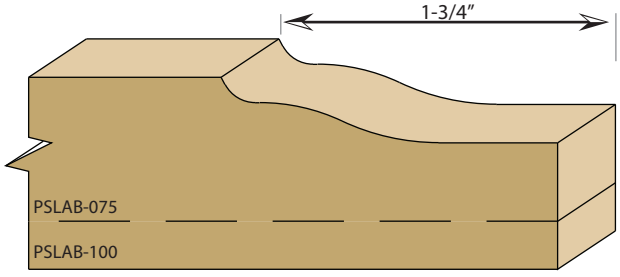
PP2-175



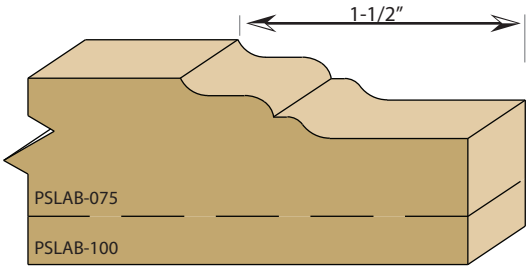
PP5-175



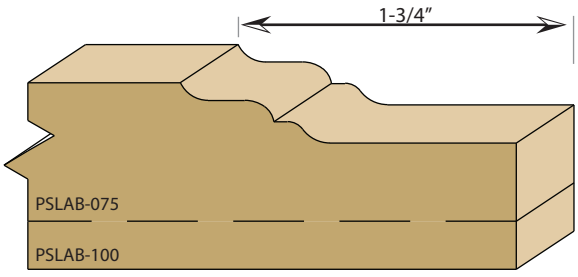
PP3-137



PP3-175

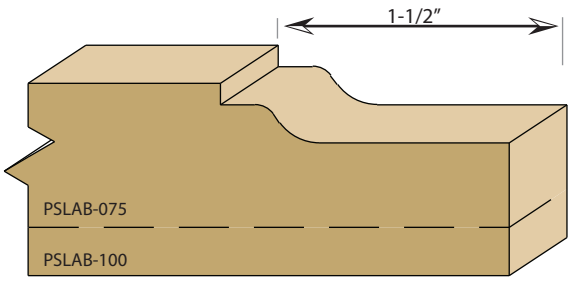


PP10-150

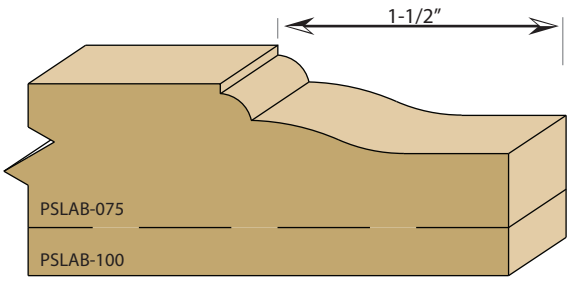


PP10-175

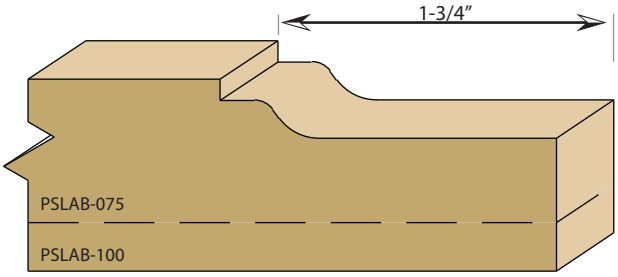
Drawerfronts



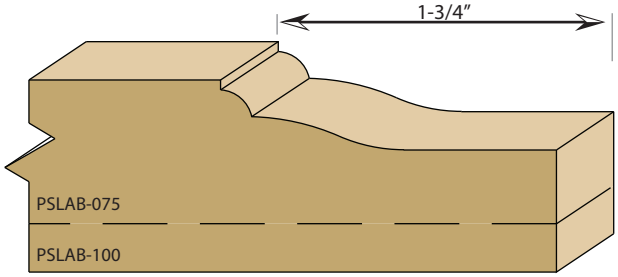
PP11-150



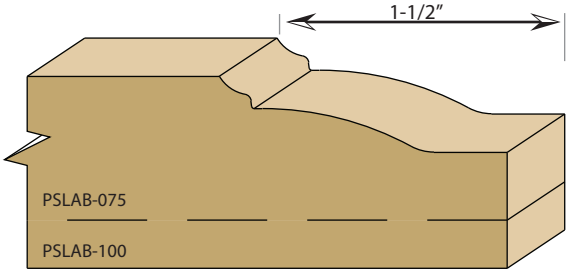
PP16-150



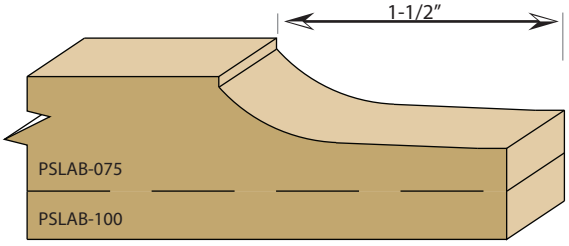
PP11-175



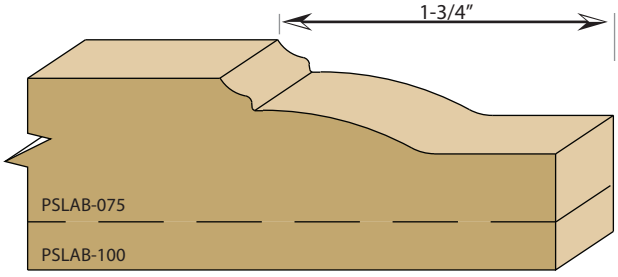
PP16-175



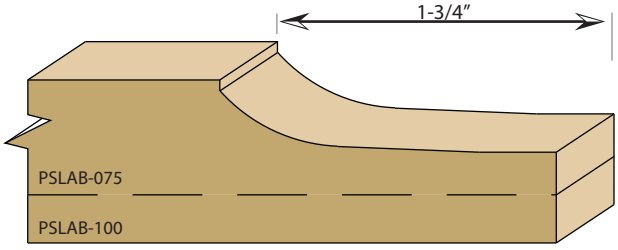
PP15-150



PP18-150

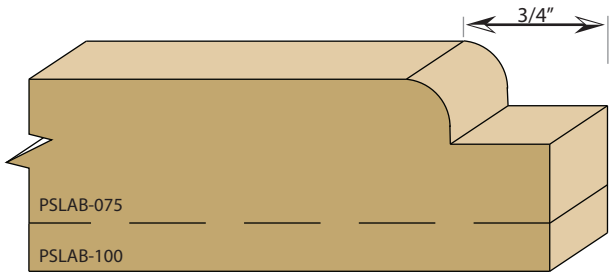


PP15-175

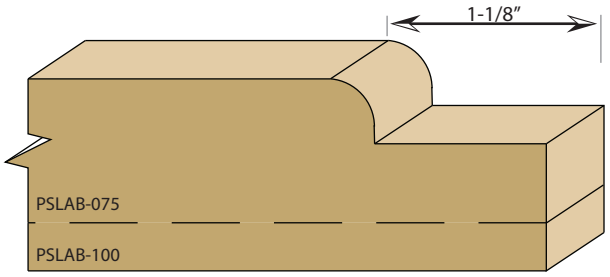


PP18-175

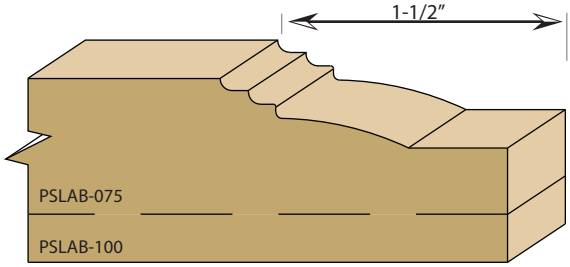
Drawerfronts



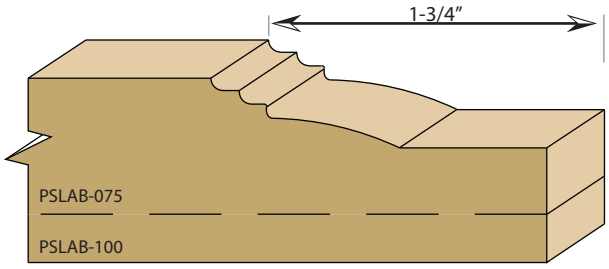
PP23-075



PP23-112



PP24-150



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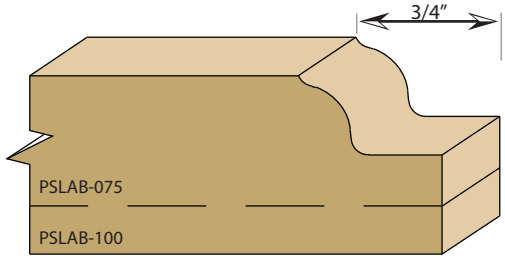
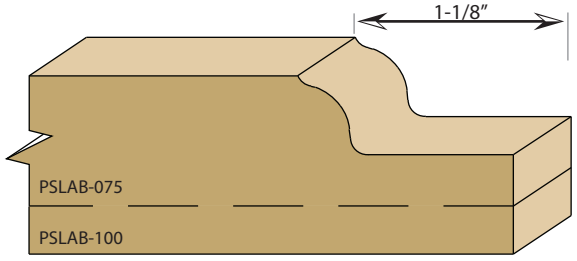
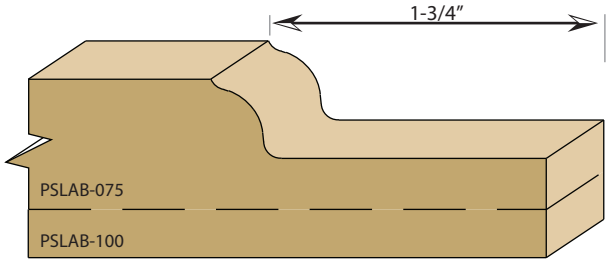


PP25-075



PP25-112

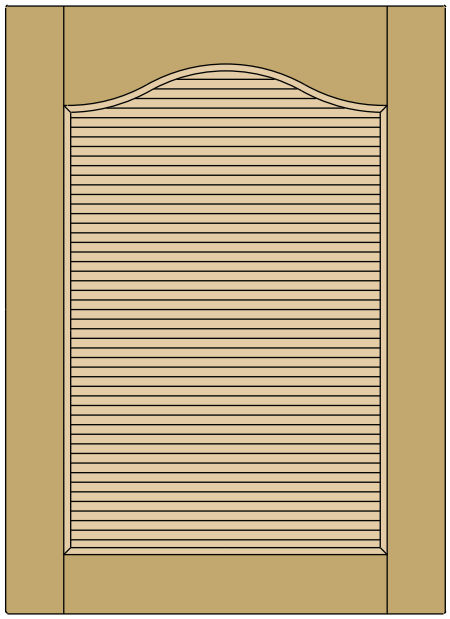


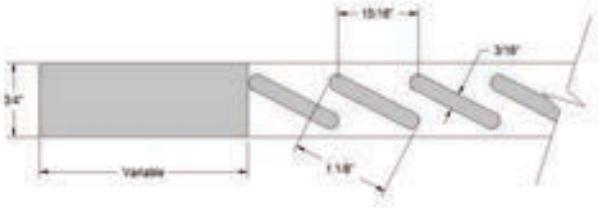
PP25-175

Louvered Doors

Air through louvered doors are available in any specie. The louvered inserts are made with 5/8" side rails with 3/16" x 1-1/16" mortised slats. Each louvered panel is custom built per door. Each insert protrudes from the back of the door approximately 3/16" on 3/4" thick doors and 1/8" for 1" thick doors. Panel profile PP-LOUV.

Louvered doors require 2-3 day additional lead time.





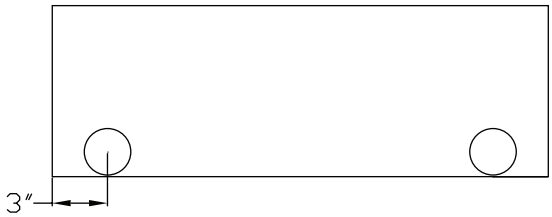
OPTIONS

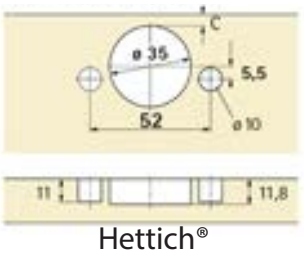
Hinge Boring $1.50 per Hole for Standard, $2.50 for Specified.

Door hinge boring is offered for concealed hinges. The cup is drilled 1/2" deep with a diameter of 35mm. We offer the drilling for screw on or knock in pattern for Hettich® or Blum® hinges. Refer to the chart to the right for dimensions.

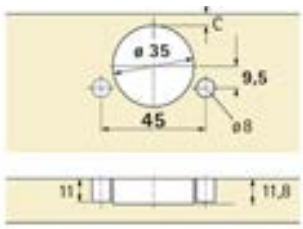
**Not all edge profiles allow hinge boring. Please refer to the Outside Edge profile pages D9-10 for more information.*

The holes are bored 3" from the end of the door. Special 32mm on center alignment is available for an additional fee. Please specify locations and number of hinges in the notes field of the order form.

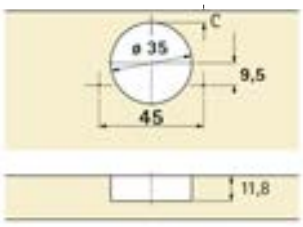




Hettich®



Blum®



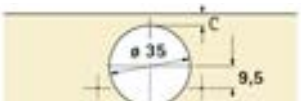
Screw on

Standard Hinge Placement

Door Sizes	*# of Hinges*	*Location*
12" and Under	2 Hinges	2-1/4" from end
12-1/16" to 45"	2 Hinges	3" from end
45-1/16" to 65"	3 Hinges	3" from end 1 centered
65-1/16" to 96"	4 Hinges	3" from end spaced equally

Standard Cup Drilling Distance

All standard hinge boring is 4-1/2mm from the edge for Hettich pattern and 4-1/2mm or 2-1/2mm from the edge for Blum pattern. Custom distance is available for an additional fee. Please refer to your hinge specifications for the proper measurement. If using hinges supplied by Georgia Hardwoods , please specify on your order.

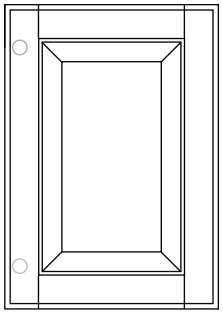


"C" = distance from edge of door to edge of cup hole

Boring Side

You must specify the side of the door to be bored. The correct side can be determined by looking at the face of the door. Note the side to bore on the order form.

T-Top
B-Bottom
L-Left
R-Right
N-None



Door is bored for "Left". Door opens to the left.

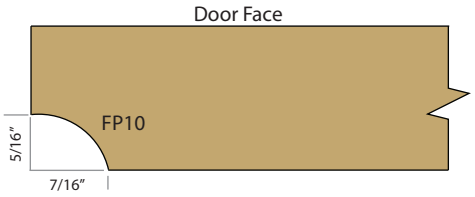
Wood Raised Panel

OPTIONS

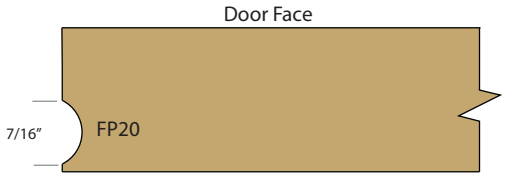
Finger Pulls

$3.00 per finger pull

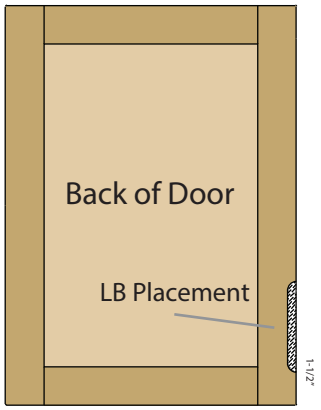
Standard finger pulls are 5" long with a radius cut of 5/16" x 7/16" deep and is located in the center of the rail of the door or 1-1/2" from the corner. Finger pulls on slab drawerfronts are always in the center of the long side. Additional charge to have finger pulls on multiple sides.



Side rail finger pulls are also available for hardwood doors. These pulls are a 3/8" x 6-3/8" long x 1/8" deep and are machined 3/32" from the back edge of the door. This will allow the door to have an edge profile with the finger pull. Pulls are machined in the middle of the rail on center on any side of the door. Additional charge for finger pulls on multiple sides.



Default finger pull placements are either on center of the frame rail or stile or 1-1/2" from the corner. To determine the proper location, specify the side using T(top), B (bottom), L(left) or R(right). Then specify the location of the pull. L(left), C(center) or R(right) for the top and bottom rail, T(top), C(center) or B(bottom) for the sides. The side is determined by looking at the face of the door. The drawing to the right is for a left side, bottom placement pull.

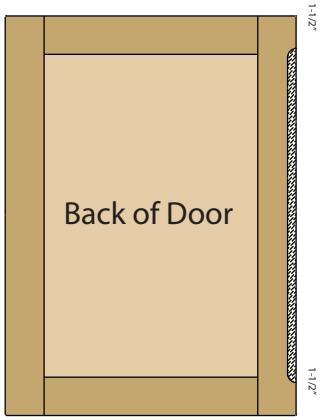


Placements

	Left	Center	Right
T (top)	TL	TC	TR
B (bottom)	BL	B	BR
	Top	Center	Bottom
L (left)	LT	LC	LB
R (right)	RT	RC	RB

On Slab Drawer Fronts, the pull placement is always centered.

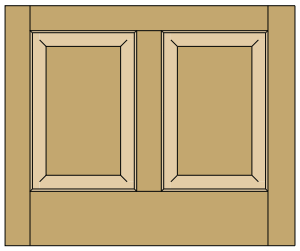
Full side finger pulls are available for doors for an additional charge. Each pull is machined 1-1/2" from the corners. This option is available for both pulls FP10 and FP20. Additional charge for finger pulls on multiple sides.



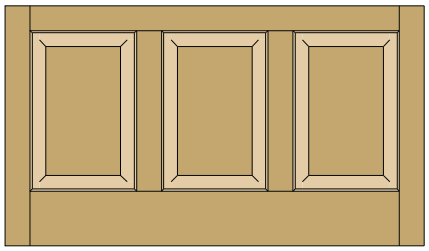
Notes:
Finger pulls are not available on outside edge profile OE8.
Minimum length side, width or height for finger pulls is 8".
Additional charge for specified length or special placement finger pulls.

Wainscot

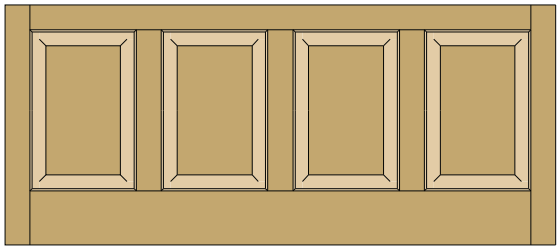
Wainscots are available in lengths up to 144" and widths up to 42". Larger sizes can be custom quoted and a oversize surcharge will apply. There are no standard rail sizes for wainscots. It is common to have a 6" bottom rail and 3" vertical stiles.



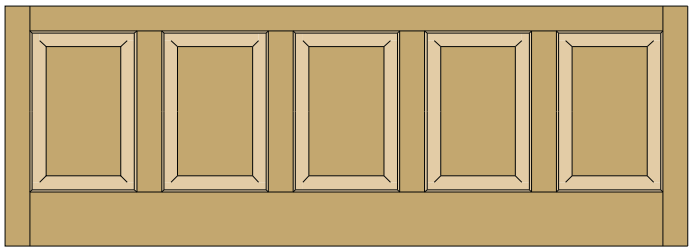
SRP Design - R21 Layout



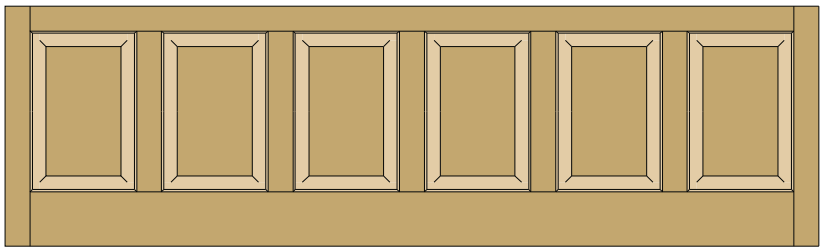
SRP Design - R31 Layout



SRP Design - R41 Layout



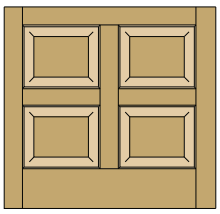
SRP Design - R51 Layout



SRP Design - R61 Layout

Multi-panel arch designs are designated by the design and the panel layout. The design tells the number of arched panels and their orientation. The panel layouts tell the total panel count.

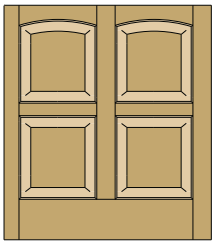
Panel Denotation for R42
R- Raised Panel Pricing Class
4- Total Number of panels
2- Number of panels high
("D" is other panel class refering to Drop Panel)



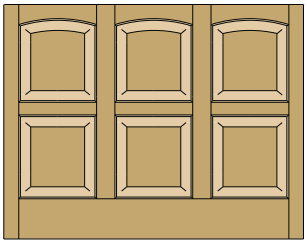
SRP Design - R42 Layout

Examples:

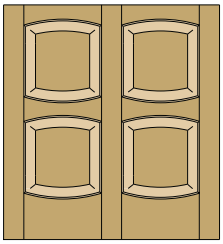
Note: Center stile will run through top and/or bottom rail if an arch design is choosen.



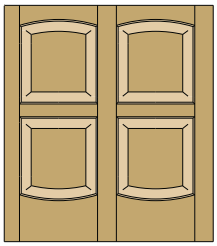
CRP Design - R42 Layout



CRP Design - R62 Layout



CRP-M Design - R42 Layout

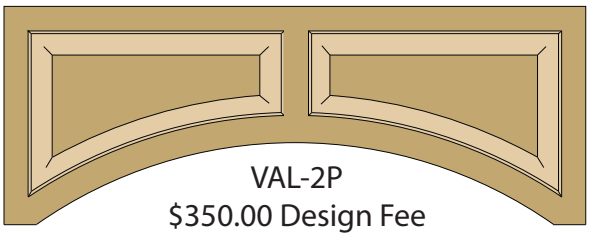


2CRP Design - R42 Layout

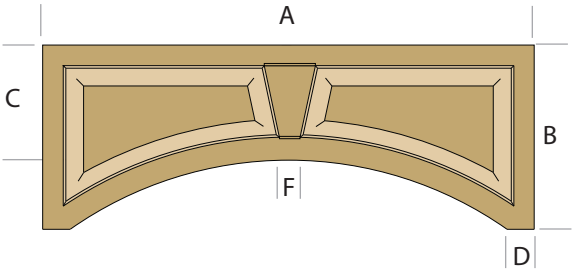
Valances

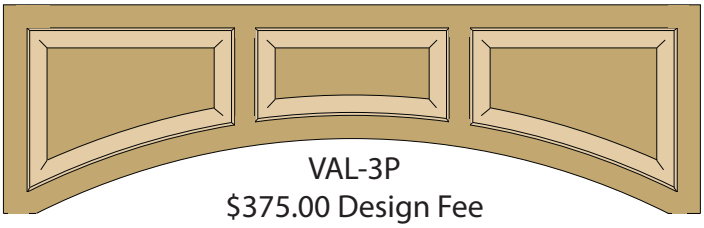
Valances:
Built with OE16 outside edge.
Only available with "S" rail profiles 1, 2, 3, 4 and 8.
Priced as 2, 3 or 4 panel door plus design fee.
Maximum individual panel width is 34".

Optional keystone center rail can be machined at an angle to accomodate a solid wood keystone block.



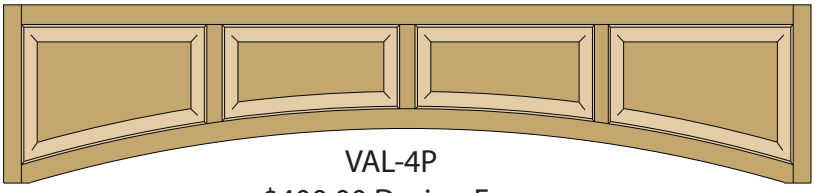
VAL-2P
$350.00 Design Fee
For widths between 24" to 68"





VAL-3P
$375.00 Design Fee
For widths between 48" to 102"

Required Ordering Information:
A: Width
B: Height
C: Drop From Top to Arch
D: Bottom Width
E: Center Top Width
F: Center Bottom Width
See order page for more information



VAL-4P
$400.00 Design Fee
For widths between 72" to 136"

Solid Slab Valances

Sold by the square foot. All drawn as 6"x45" scale. 35.00 Design fee.

Min Size: 4x12"

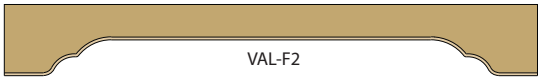
Min Size: 4x24"

VAL-S2

Min Size: 5x18"

VAL-E1

Min Size: 5x18"



VAL-F2

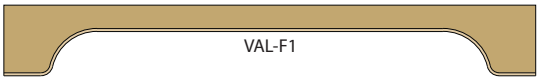
Min Size: 5x18"

VAL-A1

Min Size: 5x18"

VAL-G1

Min Size: 5x18"



VAL-F1

Min Size: 5x28"

VAL-C1

Min Size: 4x24"

VAL-S1

Min Size: 4x24"

VAL-S3

Not available with edge profiles OE7, OE8, OE15, OE17 OR OE44.

Wood Door Distressing

Simulated distressing options are available for all wood products manufactured or distributed by Georgia Hardwoods. These enhancements provide a "broken in" appearance to the cabinetry and adds instant character to new construction. Distressing options are available either before or after the finish is applied and include dents, scratches, worm holes and edge wear. A glaze finish option will enhance the look of any distressed prefinished door. Distressing is available in Light and Heavy patterns. Light distressing is 2-4 marks per sq. ft. and heavy distressing is 4-8 marks per sq. ft. Price based per square foot. Not all door panels will accept distressing.

	Light	Heavy
Patterns:	$1.00 / SqFt	$1.25 / SqFt
Worn Edge	DIS-EDGE-L	DIS-EDGE-H
Wear Marks	DIS-CORN-L	DIS-CORN-H
Rub Through	DIS-RUB-L	DIS-RUB-H
Rasp Marks	DIS-RASP-L	DIS-RASP-H
Worm Holes	DIS-WORM-L	DIS-WORM-H
Nail	DIS-NAIL-L	DIS-NAIL-H
Screw Impression	DIS-SCR-L	DIS-SCR-H

Worn Edge

Worn Corner

Rub Thru

Rasp

Worm Hole

Nail Impression

Screw

Prefinishing

Prefinished doors

Georgia Hardwoods has 22 standard colors and 4 glazes. Below are the colors and species used to match the color. These colors are only available on the specified species.

Maple	Cherry	Paint/Glaze
Apricot	Autumn Moca	Antique white paint
Barley	Medium Red Cherry	Beige paint
Candlelight	North Hampton	Bright white paint
Chocolate Pear	Port Orange	Shutter white paint
Crimson	Summer Flame	Black paint
Cumberland	Lauren Mahog	
Espresso		Van Dyke Glaze
Russet		Black Glaze
Sandalwood		Coco Glaze
Scandia		White Glaze
Wheat		

Custom Color Matching

Occasionally customers will order one of our standard cherry wood colors on a less expensive specie such as maple or poplar. Please note that due to the different characteristics of cherry, the stain will not look the same on other specie. Colors ordered on a different specie will be considered a custom match and are subject to a matching fee.

Any colors other than our standards are considered custom matches. Customers must supply us with a sample to match. All custom color matches require that the customer approve our match before any finishing begins. Please allow for a longer lead time on custom colors due to the matching and approval process. There is a one- time $75.00 charge for custom colors. There will be no additional charges if you order the same color again for future jobs or add on orders.

Stain techniques

Wiping is are sprayed on and wiped off. Pigment is absorbed in the end grain of the panels and rails causing it to be darker than the rest of the door.

Toners are sprayed on after a wiping stain has been applied and are not wiped off. Some colors cannot be achieved with wipe stain alone and require toning. As more toner is used, the wood grain becomes less visible.

Spray NGR dye stains are sprayed on with no wiping. NGR stains do not penetrate into the pores and end grain which will give a more uniform look, but this process will also cause the light to reflect differently than wipe stains which will make the color appear to change at different angles. NGR stains cannot be applied to doors with deep profiles (shaker style doors, applied molding doors or mitered doors with deep profiles) without leaving a light halo effect in the crevasse. The darker the color the more noticeable the halo. We do not recommend using NGR colors on these styles of doors.

Glazing

Glazing can be added to accentuate doors with detailed profiles. They are applied and wiped off by hand. Slight variation from door to door is not uncommon and is part of the beauty of a glazed finish. Our standard point glazing is only applied to the profiles and not the face of the panels and rails which does not alter the overall stain or paint color on the door. Because this type of glazing does not alter the appearance of the base color, we generally glaze the doors and trim only but not flat sheets goods such as plywood or veneers used for skinning cabinets.

We also offer flood glazing where the whole part it sprayed with glaze and then wiped off. This process will alter the stain or paint color. This type of glazing is offered by request only to achieve uniformity all sheet goods will need to be flood glazed as well. There is an extra charge for flood glazing. Glaze is not applied to the backs of the doors.

Prefinishing

What we finish with

Georgia Hardwoods is a stocking distributor of Valspar® finishes. We can supply you with whatever stain, sealers or topcoats you may need to match your cabinets to our finished doors. We suggest you test the stain on a sample first before staining the entire job. We use several different techniques to apply the finish depending on the specie and color to be achieved. It is always a good idea to talk to us about how we applied your particular color before finishing your cabinets.

Because of the low price, Poplar is an economical substitute for painted Maple. However; the porous grain does not fill as well as maple which will leave the endgrain more visible. If this is not acceptable we suggest ordering a harder species. Paint grade maple is very close in price to poplar and gives a superior finish for painted doors.

The characteristics of painted solid wood doors deserve some special notes. Textures of natural grain patterns are often not visible in a stained finish but will remain visible with painted finishes and should be accepted as inherent characteristics when selecting painted solid wood doors. With solid wood products, normal movement is typical due to changes in climate conditions. Over time this will cause hairline cracks in panel joints and in the stile and rail cope joints. This is a normal characteristic of painted finishes on solid wood and will not be considered a reason for product replacement. Also, we suggest ordering MDF center panels rather than solid wood panels for painted doors to reduce the affects of wood movement on painted finishes.

Shipping

Orders that meet the minimum amount are delivered at no charge on our trucks within our regular delivery area. Contact your sales representative for details. Orders outside of our delivery range are shipped LTL or UPS.

There is a $50.00 crate fee on all orders.

LTL orders are charged a percentage to cover freight charges.

- 0-$900 = Invoice price + 24%
- $900-$1,200 = Invoice price + 21%
- $1,201-$2,000 = Invoice price + 19%
- $2,001-$3,000 = Invoice price + 16%
- $3,001-$6,000 = Invoice price + 13%
- $6,000+ = Invoice price +19%

Damage claims:

- Be sure to inspect all packaging at the time of delivery. If there is no visible damage to the packaging note "Subject to inspection for internal damage" on the freight bill.
- If the packaging looks to be damaged even slightly, note it in detail on the freight bill. If the packaging looks to be compromised, it would be prudent, if at all possible, to open the crate and inspect the doors before the driver leaves. Note any visible damage on the freight bill.
- Notify Georgia Hardwoods immediately of any damage. Damaged products will be replaced as quickly as possible at no charge.
- Georgia Hardwoods will handle filing the damage claims. Please notify us as soon as possible. Claims must be filed with the carriers within 10 days. The carrier may require inspection of the damaged order. Please keep the doors in the original packaging until an onsite inspection is complete. The carrier may choose to pick-up the doors for inspection at their terminal or our facility.
- We do not guarantee the condition of any UPS shipments.

Warranty

Wood is a material formed by nature, not man, and must be handled as such. Climate, light, rainfall and minerals in the soil all create diverse grain and color patterns that make every tree unique. The infinite variety in color, grain, and texture are what give wood its natural character and are not considered defects. We guarantee our doors to be free from defect in material and workmanship for one year from the ship date. Our warranty covers only the replacement of defective products manufactured by Georgia Hardwoods. Georgia Hardwoods will not be liable for costs related to travel expenses, installation, finishing or labor to remove and install new products. This warranty does not apply to damages resulting from improper handling, alterations made to our doors, or inappropriate storage, and does not cover any product used or installed in connection with our products. Our liability is limited to the net invoice price of defective doors only. No other warranties are implied or expressed.

Natural wood will expand and contract with changes in the climate. This natural phenomenon can have a negative effect on wood doors that are left unfinished. Our doors are constructed to allow for proper wood movement, however we strongly advise that the doors be stored in an area that has controlled humidity and be sealed and top coated on all sides within seven days. Sealing and top coating wood doors will slow down the moisture absorption from humid conditions and greatly reduces the chances of warping and cracking problems that are seen in doors that are left unfinished. Georgia Hardwoods will not be liable for problems with doors that have been left unfinished for more than one week after delivery. All warranties are voided for any doors, raw or finished, that have been stored or installed in an area without controlled humidity. Georgia Hardwoods will not warranty issues that could have been prevented, such as improper surface preparation before finishing. Our doors are sanded to180 grit and are ready to accept most finishes; however some specialized finishes may require additional preparation. Application of finish materials implies that the doors are accepted as suitable for the finish you have selected. If in doubt, test the finish on one of the doors before finishing the entire job. Most customers finish our doors right out of the box , however it is recommended that you lightly sponge sand your doors with the same grit you sanded your cabinets to remove any burnish marks or scratches that may occurred from handling during packaging or shipping. If unfinished doors are replaced at no charge, Georgia Hardwoods will not be liable for finishing costs.

REASONABLE TREATMENT REQUIREMENTS:

- Doors are not to be stored in freshly plastered or damp work sites.
- Doors are to be sealed with equal coats of finish on both sides, and all edges within one week from delivery in order to minimize moisture absorption.
- Doors are not to be exposed to excessive moisture, heat, cold, drastic swings in humidity, dryness, sunlight, abrasive cleaners or solvents. Wood doors should never be left on a construction site that is open to the elements.
- Wood doors should be kept in a humidity controlled environment through all seasons. Due to normal wood movement, stile and rail joints may open slightly during a regular heating and cooling cycle. This is normal and is not subject to no charge replacement.
- If needed, clean doors with a damp cloth followed by a dry towel. Do not use a wet sponge. Avoid excessive moisture and do not leave moisture standing on doors. Do not let water run into the rail and stile grooves.
- High heat can cause RTF doors to delaminate. Take precautions to avoid exposure to high temperatures. Delaminations due to high heat are not warranted

We will guarantee for one year against warpage, cracking, twisting or swelling for doors that have been given reasonable treatment and are within our minimum or maximum sizes.

- Raised panel doors less than 24" wide and 40" high are warranted against warpage of more than 3/16". Twists are measured after placing the face of the door on a true flat surface.
- Doors more than 24" wide and/or 40" high are not warranted.
- Glass doors are not warranted for warpage.
- Slab Drawer fronts less than 8" high and 24" wide are warranted against warpage of more than 1/8"
- Slab drawer fronts more than 8" high and 24" wide are not warranted
- There is NO warranty on slab doors.
- Any requested variation from our normal construction specs voids warranty.
- A visible glue joint on finished door rails and /or panels, or hairline cracks in the rail cope joint due to normal wood movement is not a defect.
- Doors must be inspected at the time of delivery. Any concerns or problems must be reported to Georgia Hardwoods immediately. Warranty claims must be inspected by a Georgia Hardwoods employee before applying finishes or altering the doors in any way.
- Outside dimension tolerances are +/- 1/16".

Available for download: www.gahwd.com/t-docs.aspx

Warranty

Mitered Doors:
Our mitered doors are made with a strong mortise and tenon joint using PUR glue. We have a tolerance of up to .010 on the inside corner of the joint to allow for the natural expansion and contraction of the wood. Mitered doors are not warranted for joint separations caused by extremes in high or low humidity. Due to the complexity of contoured mitered rails, the mitered faces are sanded before assembly to avoid cross sanding at the miter joints.

Pre-finished Doors:
Our colors are formulated for solid wood doors. There may be a variance in color or appearance when applied to plywood, veneers and accessories such as corbels and range hoods. This is not a defect. With flat recessed panel doors we recommend a solid recessed (reversed raised) panel to assure the best possible match of color and grain. The colors on our samples are matched on specific species. We can use these stain colors on other species but the color or appearance is not guaranteed to match. Customers can purchase our stains and topcoats for their own application. Different application techniques will produce different results therefore we do not guarantee the final color match when applied by the customer. Feel free to contact us for directions on how we apply any of our colors. To assure consistency of color, we recommend that you order all components together for an entire job (doors, trim, veneers, and plywood). If new doors are ordered to be added to a previously completed prefinished job we recommend you send a sample from the original order for color consistency.

Painted Doors:
Painted finishes tend to reveal more visible flaws than stained finishes. Hairline cracks due to expansion and contraction at joints become more noticeable and are a normal characteristic of painted doors. For this reason, hairline cracks in the finish at the joints will not be considered a reason for replacement. In order to achieve the best possible finish, we highly recommend using a hardwood like maple rather than a soft wood like poplar. Soft woods tend to produce inconsistent finishes due to varying absorption rates. Furthermore, an MDF panel is recommended because there are no glue lines and the face is very flat and smooth making it an ideal paintable surface. If you need further assistance explaining the pros and cons of painted finishes on wood doors to your client, there is a disclaimer available for download at our web site or you can simply call your sales representative and one can be faxed to you.

Replacement Policy:
Upon receipt of your door order, we ask that you thoroughly inspect the doors for any defects in materials or craftsmanship and for damages that may have occurred in the shipping process. If you discover a defect please contact your sales representative within 5 days so we may make arrangements to inspect the doors.

In some cases it may be necessary to have the doors shipped back to us for inspection. If we require the doors be returned, we will ask that you re-package the defective doors and we will arrange the return shipment at no cost to you. In order to minimize any inconvenience to you, Georgia Hardwoods will replace any defective product as quickly as possible.

Ordering

To place your order by email you will first need to download an order form from our website. Order forms can also be emailed to you by contacting a sales representative. Once you have completed the order form, email it back to Georgia Hardwoods at doorshop@gahwd.com. Once your order has been entered, an acknowledgement will be emailed to you, usually within one hour, for your review. If you do not receive an acknowledgement within one hour please call your sales representative to make sure your order was received. You will need to look over the acknowledgement very closely to ensure accuracy. If you agree with the acknowledgement, please initial in the appropriate box and email it back confirming your approval. Any changes must be made within 24 hours from the time your order was confirmed. If we do not receive your confirmation within 24 hours of placing your order, we will assume you are in agreement and we will proceed with the order as we confirmed. Orders received before 2:00 pm (EST) will be put into production the following morning. Orders received after 2:00 pm (EST) will be processed the next business day.

Ordering

THINGS TO REMEMBER WHEN WRITING UP YOUR ORDERS:

1. Please write your order on one of our order forms.
2. Please order using our style names & numbers. We will not accept orders placed using a competitor's style name or number. We will gladly assist you with our style numbers and send you a current catalogue.
3. Order in increments of 1/16".
4. Please check for minimum or maximum sizes.
5. If you plan to bore for concealed hinges or if you want us to bore the doors for you, specify Blum® or Hettich® pattern, with or without dowels. Also please be sure that the outside edge is compatible with your hole pattern.
6. Doors 40"+ high will be divided into two panels with a center rail unless specified otherwise. We will not guarantee that a single panel door over 40" tall for warpage. We also reserve the right to charge extra for single panel doors over 40" tall.
7. We do not add to the door sizes ordered to account for overlay options. Customers must give the finished sizes required.

For new customers, a customer number will be assigned to you after we receive your basic information. It may take a few days to set up your customer number. A customer number is required to track your orders, look up previous orders and to apply payments. If time will allow, we prefer to have this number assigned before confirming the first order. If not, the first order can be written up under a house account but you will need to provide us with the sales order number for any future reference. All orders written up for customers without a customer number will require a 50% deposit. All first time orders will require a 50% deposit unless credit terms have already been approved. A customer number does not imply that credit terms have been approved. The account will be COD unless our credit department approves terms. Contact your sales representative for a credit application or for a COD set up form or visit www.gahwd.com to download a copy.

Production Scheduling and Confirmations

Order confirmations are normally faxed but can be emailed if requested. There are three dates on our confirmations. Order Date, Due Date and Pre-Finish Due: The Order Date is the date the quote or order was entered. The day the order is placed is not counted as a production day. The Due Date is the date the doors (unfinished) are scheduled to complete in the shop. The Pre-Finish Due date is the date that pre-finished orders are scheduled to complete.

We do our best to produce your order by these dates but completion dates are not guaranteed and may vary due to unforeseen events or order volume. The scheduled due dates are the estimated dates the orders are to complete and not necessarily the dates they will ship out or arrive at your shop. Depending on how the doors are to be shipped please allow another 1-2 days for packaging and cure times for pre-finished doors. Be sure to allow enough time for delivery when scheduling time in your shop or installation.

We will accommodate rush orders when we can. Depending on the type of door requested or the workload in the shop at the time of the request, we may not be able to rush your order. We believe that all customers orders are equally important and therefore a rush order will not be taken if it will cause a delay of production for other existing orders. If we are able to accept a rush order there will be a 30% up charge for any order shipped in less time than our regular lead time. There will be a 50% up charge for rushes in 3 days or less. Lead times for complex styles (non-standard rails, multiple panels, radiuses, etc…) will not be confirmed until all details are supplied. Rush confirmation dates are manufacturing times only. You need to specify if you need expedited shipping as well.

Order Confirmations

In order to produce orders on schedule, most orders will go into production in less than 24 hours after confirmations are signed. Any changes made after that time will be subject to extra charges. If we are not able to rework the parts to accommodate changes you will be responsible for the cost of the original parts plus the price of the new changes.

Due to material, shipping and energy costs, list prices can change without notice. If you need a current list price sheet please contact your sales representative. Quotes are honored for 30 days. Georgia Hardwoods reserves the right to pass along surcharges from suppliers resulting from energy or fuel related increases.

Ordering

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2. Please order using our style names & numbers. We will not accept orders placed using a competitor's style name or number. We will gladly assist you with our style numbers and send you a current catalogue.
3. Order in increments of 1/16".
4. Please check for minimum or maximum sizes.
5. If you plan to bore for concealed hinges or if you want us to bore the doors for you, specify Blum® or Hettich® pattern, with or without dowels. Also please be sure that the outside edge is compatible with your hole pattern.
6. Doors 40"+ high will be divided into two panels with a center rail unless specified otherwise. We will not guarantee that a single panel door over 40" tall for warpage. We also reserve the right to charge extra for single panel doors over 40" tall.
7. We do not add to the door sizes ordered to account for overlay options. Customers must give the finished sizes required.

For new customers, a customer number will be assigned to you after we receive your basic information. It may take a few days to set up your customer number. A customer number is required to track your orders, look up previous orders and to apply payments. If time will allow, we prefer to have this number assigned before confirming the first order. If not, the first order can be written up under a house account but you will need to provide us with the sales order number for any future reference. All orders written up for customers without a customer number will require a 50% deposit. All first time orders will require a 50% deposit unless credit terms have already been approved. A customer number does not imply that credit terms have been approved. The account will be COD unless our credit department approves terms. Contact your sales representative for a credit application or for a COD set up form or visit www.gahwd.com to download a copy.

Production Scheduling and Confirmations

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We do our best to produce your order by these dates but completion dates are not guaranteed and may vary due to unforeseen events or order volume. The scheduled due dates are the estimated dates the orders are to complete and not necessarily the dates they will ship out or arrive at your shop. Depending on how the doors are to be shipped please allow another 1-2 days for packaging and cure times for pre-finished doors. Be sure to allow enough time for delivery when scheduling time in your shop or installation.

We will accommodate rush orders when we can. Depending on the type of door requested or the workload in the shop at the time of the request, we may not be able to rush your order. We believe that all customers orders are equally important and therefore a rush order will not be taken if it will cause a delay of production for other existing orders. If we are able to accept a rush order there will be a 30% up charge for any order shipped in less time than our regular lead time. There will be a 50% up charge for rushes in 3 days or less. Lead times for complex styles (non-standard rails, multiple panels, radiuses, etc…) will not be confirmed until all details are supplied. Rush confirmation dates are manufacturing times only. You need to specify if you need expedited shipping as well.

Order Confirmations

In order to produce orders on schedule, most orders will go into production in less than 24 hours after confirmations are signed. Any changes made after that time will be subject to extra charges. If we are not able to rework the parts to accommodate changes you will be responsible for the cost of the original parts plus the price of the new changes.

Due to material, shipping and energy costs, list prices can change without notice. If you need a current list price sheet please contact your sales representative. Quotes are honored for 30 days. Georgia Hardwoods reserves the right to pass along surcharges from suppliers resulting from energy or fuel related increases.

Georgia Hardwoods Inc

Valance Order Form

Use this form to specify dimensions for both wood and MDF custom raised panel valances. Valances have a design fee plus the square foot charge for a standard door. Panels are evenly divided based on the style chosen. Only outside edge OE16 is available. Panel designs with applied moulding are limited to profiles that fit to curved parts. Valances not following the variations in this order form or on the techincal catalog are considered non-catalog and will be charged a design fee and/or a customization fee.

Valance leadtimes are the same as that of wood doors and MDF doors.

CUSTOMER (contact name, address and phone)	**DATE IN**
	DATE REQUESTED
NAME OF JOB / **PO #**	APPROVAL_____

SPECIE

☐ Wood Specie_____

☐ MDF/RTF

Vinyl Color_____

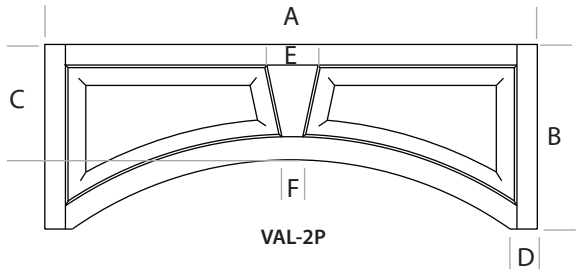
Part of Larger Order

☐ Ship with Doors/Boxes

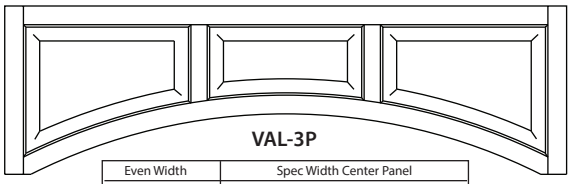
SHAPE	**WOOD RAIL**	**MDF**	**PANEL**	**OUTSIDE EDGE**	**APPLIED MOULDING**	**FINISH**
VAL-2P ___ X $325.00 VAL-3P ___ X $350.00 VAL-4P ___ X $400.00 SLAB ___ X $35.00 Custom ___ X $400.00	☐ S-1 ☐ S-2 ☐ S-3 ☐ S-4 ☐ S-8	RP _____	PP_____ ☐ Glass (Frame Only)	**OE16 Only**	GH _____ Limited to thin bendable profiles. As your sales associate for details.	☐ Raw ☐ Prefinished F_____ Will add 3-5 additional working days to due date.

Measurements

A (Width)	B (Height)	C (Drop)	D (Foot)	E (Key Top)	F (Key Bot)

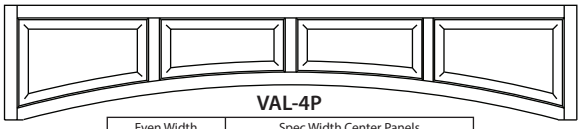


VAL-2P



VAL-3P

Even Width	Spec Width Center Panel
☐	



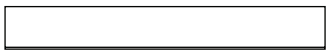
VAL-4P

Even Width	Spec Width Center Panels
☐	

Solid Slab Valances

A (Width)	B (Height)	OE (Edge)

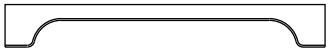
SLAB 1/S Edged ☐



VAL-E1 ☐

VAL-A1 ☐

VAL-F1 ☐



VAL-S1 ☐

VAL-S2 ☐

VAL-F2 ☐

VAL-G1 ☐

VAL-C1 ☐

VAL-S3 ☐

Not available with edge profiles OE7, OE8, OE15, OE17 OR OE44.

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